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NEWS 7 DEC 21 IPC search and display fields enhanced in CA/CAplus with the
                IPC reform
NEWS 8 DEC 23
                New IPC8 SEARCH, DISPLAY, and SELECT fields in USPATFULL/
                USPAT2
NEWS 9
        JAN 13
                IPC 8 searching in IFIPAT, IFIUDB, and IFICDB
NEWS 10 JAN 13
                New IPC 8 SEARCH, DISPLAY, and SELECT enhancements added to
                INPADOC
NEWS 11 JAN 17
                Pre-1988 INPI data added to MARPAT
NEWS 12 JAN 17
                IPC 8 in the WPI family of databases including WPIFV
NEWS 13 JAN 30
                Saved answer limit increased
NEWS 14 JAN 31
                Monthly current-awareness alert (SDI) frequency
                added to TULSA
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NEWS EXPRESS JANUARY 03 CURRENT VERSION FOR WINDOWS IS V8.01, CURRENT MACINTOSH VERSION IS V6.0c(ENG) AND V6.0Jc(JP), AND CURRENT DISCOVER FILE IS DATED 19 DECEMBER 2005. V8.0 USERS CAN OBTAIN THE UPGRADE TO V8.01 AT http://download.cas.org/express/v8.0-Discover/

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FILE 'HOME' ENTERED AT 14:09:32 ON 06 FEB 2006

=> file uspatfull
COST IN U.S. DOLLARS

FULL ESTIMATED COST ENTRY SESSION 0.21 0.21

FILE 'USPATFULL' ENTERED AT 14:09:37 ON 06 FEB 2006
CA INDEXING COPYRIGHT (C) 2006 AMERICAN CHEMICAL SOCIETY (ACS)

FILE COVERS 1971 TO PATENT PUBLICATION DATE: 2 Feb 2006 (20060202/PD)
FILE LAST UPDATED: 2 Feb 2006 (20060202/ED)
HIGHEST GRANTED PATENT NUMBER: US6993790
HIGHEST APPLICATION PUBLICATION NUMBER: US2006026727
CA INDEXING IS CURRENT THROUGH 2 Feb 2006 (20060202/UPCA)
ISSUE CLASS FIELDS (/INCL) CURRENT THROUGH: 2 Feb 2006 (20060202/PD)
REVISED CLASS FIELDS (/NCL) LAST RELOADED: Dec 2005

USPTO MANUAL OF CLASSIFICATIONS THESAURUS ISSUE DATE: Dec 2005

=> s antiperspirant? or deodorant?

3629 ANTIPERSPIRANT?

10445 DEODORANT?

L1 11524 ANTIPERSPIRANT? OR DEODORANT?

=> s l1/clm

1165 ANTIPERSPIRANT?/CLM

1920 DEODORANT?/CLM

L2 2545 (ANTIPERSPIRANT?/CLM OR DEODORANT?/CLM)

=> s microemulsion? or microencapsul?

13308 MICROEMULSION?

17665 MICROENCAPSUL?

L3 27109 MICROEMULSION? OR MICROENCAPSUL?

=> s 13/ti

454 MICROEMULSION?/TI

398 MICROENCAPSUL?/TI

L4 852 (MICROEMULSION?/TI OR MICROENCAPSUL?/TI)

=> s 14 and 12

L5 13 L4 AND L2

=> s wax?

L6 151656 WAX?

=> s cellulo?

L7 272790 CELLULO?

=> s 16 and 17

L8 59018 L6 AND L7

=> s 18 and 15

L9 2 L8 AND L5

=> d 1-2 ibib abs

L9 ANSWER 1 OF 2 USPATFULL on STN

ACCESSION NUMBER:

2004:313877 USPATFULL

TITLE:

Antiperspirant product based on microemulsion

gels

INVENTOR(S): Kux, Ulrich, Hamburg, GERMANY, FEDERAL REPUBLIC OF

Cierpisz, Yvonne, Hamburg, GERMANY, FEDERAL REPUBLIC OF

Mahlmann, Kurt, Neu Wulmstorf, GERMANY, FEDERAL

REPUBLIC OF

Menzel, Norbert, Buchholz, GERMANY, FEDERAL REPUBLIC OF

Diec, Khiet Hien, Hamburg, GERMANY, FEDERAL REPUBLIC OF

PATENT ASSIGNEE(S): Beiersdorf AG (non-U.S. corporation)

PATENT INFORMATION: US 2004247547 A1 20041209 APPLICATION INFO.: US 2004-820212 A1 20040406 (10)

RELATED APPLN. INFO.: Continuation of Ser. No. WO 2002-EP10951, filed on 30

Sep 2002, UNKNOWN

NUMBER DATE

PRIORITY INFORMATION: DE 2001-149373 20011006

DOCUMENT TYPE: Utility
FILE SEGMENT: APPLICATION

LEGAL REPRESENTATIVE: ALSTON & BIRD LLP, BANK OF AMERICA PLAZA, 101 SOUTH

TRYON STREET, SUITE 4000, CHARLOTTE, NC, 28280-4000

- NUMBER OF CLAIMS: 25 EXEMPLARY CLAIM: 1 LINE COUNT: 1174

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

AB The invention is an antiperspirant product, comprising

(a) an oil-in water microemulsion including an oil phase and a water phase and being substantially free of alcohol, said microemulsion gel further comprising:

one or more oil-in-water emulsifiers selected from the group consisting of polyethoxylated oil-in-water emulsifiers, polypropoxylated oil-in-water emulsifiers and polyethoxylated and polypropoxylated oil-in-water emulsifiers, wherein said microemulsion has a total emulsifier content of less than 20% by weight, based on the total weight of the microemulsion, and

one or more antiperspirants, having a total content of 5 to 40% by weight, based on the total weight of the microemulsion,

wherein said microemulsion is prepared by bringing a mixture comprising the water phase, the oil phase, and the one or more oil-in-water emulsifiers to a temperature within or above the phase-inversion temperature range, and subsequently cooling it to room temperature,

wherein the droplets of the discontinuous oil phase are joined together by one or more crosslinkers, said crosslinkers having at least one hydrophilic region which has an extension which is suitable for bridging the distance between the microemulsion droplets and at least one hydrophobic region which is able to enter into hydrophobic interaction with the microemulsion droplets, and

(b) a pump atomizer, comprising:

a container, and

an atomizer pump comprising a riser tube, a cylindrical chamber which is placed under pressure by depressing a piston, a pump valve which closes the cylindrical chamber and opens under a pressure of at least 0.7 mPa, and two or more turbulence channels radiating to a nozzle opening, said channels causing a flowing liquid to rotate relative to a flow axis.

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

ACCESSION NUMBER: 2002:185330 USPATFULL

TITLE: Sustained-release microencapsulated delivery

sytem

INVENTOR(S): Kuhrts, Eric H., Bodega, CA, UNITED STATES

DOCUMENT TYPE: Utility
FILE SEGMENT: APPLICATION

LEGAL REPRESENTATIVE: JAMES W. COLLETT, PH.D., SHELDON & MAK, 225 SOUTH LAKE

AVENUE, 9TH FLOOR, PASADENA, CA, 91101

NUMBER OF CLAIMS: 29 EXEMPLARY CLAIM: 1 LINE COUNT: 702

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

Disclosed is a process for producing sustained-release powders that is fast, efficient, and economical. The process involves melting an animal or vegetable oil with a melting point above 110 degrees F. in specially designed mixer through either the work energy input of the mixer shaft itself, or a specially fitted plow type mixer equipped with a heating tank, cooling unit, jacket for hot water circulation, and heated lines with nozzles for atomizing the hot oil to be sprayed on. The entire manufacturing process can be completed in about 5-30 minutes, and results in small, sustained-release particles that are free flowing and solid at room temperature. The preferred oil is a hydrogenated soy oil with a melting point range of 145-160 degrees F. which is applied at about a 5% level by weight in a high shear mixer. Also included are sustained-release compositions for therapeutic agents such as drugs, botanicals, biological agents, fungicides, and fertilizers.

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

=> s perfume? L10 35666 PERFUME?

=> s 110 and 19

L11 1 L10 AND L9

=> d his

(FILE 'HOME' ENTERED AT 14:09:32 ON 06 FEB 2006)

FILE 'USPATFULL' ENTERED AT 14:09:37 ON 06 FEB 2006
L1 11524 S ANTIPERSPIRANT? OR DEODORANT?
L2 2545 S L1/CLM
L3 27109 S MICROEMULSION? OR MICROENCAPSUL?

L4852 S L3/TI L5 13 S L4 AND L2 L6 151656 S WAX? L7272790 S CELLULO? 59018 S L6 AND L7 L82 S L8 AND L5 L935666 S PERFUME? L10 L11 1 S L10 AND L9

=> s l1/ti

445 ANTIPERSPIRANT?/TI 498 DEODORANT?/TI

L12 850 (ANTIPERSPIRANT?/TI OR DEODORANT?/TI)

=> s 112 and 13

35 L12 AND L3

=> s 17 and 113

17 L7 AND L13

=> s 16 and 114

14 L6 AND L14 L15

=> s 13/clm

1480 MICROEMULSION?/CLM 1331 MICROENCAPSUL?/CLM

2805 (MICROEMULSION?/CLM OR MICROENCAPSUL?/CLM) 1.16

=> s 116 and 115

T.17 6 L16 AND L15

=> d 1-6 ibib abs

L17 ANSWER 1 OF 6 USPATFULL on STN

ACCESSION NUMBER: 2004:313877 USPATFULL

TITLE: Antiperspirant product based on

microemulsion gels

Kux, Ulrich, Hamburg, GERMANY, FEDERAL REPUBLIC OF INVENTOR(S):

Cierpisz, Yvonne, Hamburg, GERMANY, FEDERAL REPUBLIC OF

Mahlmann, Kurt, Neu Wulmstorf, GERMANY, FEDERAL

REPUBLIC OF

Menzel, Norbert, Buchholz, GERMANY, FEDERAL REPUBLIC OF Diec, Khiet Hien, Hamburg, GERMANY, FEDERAL REPUBLIC OF

Beiersdorf AG (non-U.S. corporation) PATENT ASSIGNEE(S):

> KIND NUMBER DATE \_\_\_\_\_\_

US 2004247547 A1 20041209 US 2004-820212 A1 20040406 (10) PATENT INFORMATION:

APPLICATION INFO.:

Continuation of Ser. No. WO 2002-EP10951, filed on 30 RELATED APPLN. INFO.:

Sep 2002, UNKNOWN

NUMBER DATE -----DE 2001-149373 20011006 PRIORITY INFORMATION:

DOCUMENT TYPE: Utility

FILE SEGMENT: APPLICATION

ALSTON & BIRD LLP, BANK OF AMERICA PLAZA, 101 SOUTH LEGAL REPRESENTATIVE:

TRYON STREET, SUITE 4000, CHARLOTTE, NC, 28280-4000

NUMBER OF CLAIMS: 25 EXEMPLARY CLAIM: 1174 LINE COUNT:

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

The invention is an antiperspirant product, comprising

(a) an oil-in water microemulsion including an oil phase and a water phase and being substantially free of alcohol, said microemulsion gel further comprising:

one or more oil-in-water emulsifiers selected from the group consisting of polyethoxylated oil-in-water emulsifiers, polypropoxylated oil-in-water emulsifiers and polyethoxylated and polypropoxylated oil-in-water emulsifiers, wherein said microemulsion has a total emulsifier content of less than 20% by weight, based on the total weight of the microemulsion, and

one or more antiperspirants, having a total content of 5 to 40% by weight, based on the total weight of the microemulsion,

wherein said microemulsion is prepared by bringing a mixture comprising the water phase, the oil phase, and the one or more oil-in-water emulsifiers to a temperature within or above the phase-inversion temperature range, and subsequently cooling it to room temperature,

wherein the droplets of the discontinuous oil phase are joined together by one or more crosslinkers, said crosslinkers having at least one hydrophilic region which has an extension which is suitable for bridging the distance between the microemulsion droplets and at least one hydrophobic region which is able to enter into hydrophobic interaction with the microemulsion droplets, and

(b) a pump atomizer, comprising:

a container, and

an atomizer pump comprising a riser tube, a cylindrical chamber which is placed under pressure by depressing a piston, a pump valve which closes the cylindrical chamber and opens under a pressure of at least 0.7 mPa, and two or more turbulence channels radiating to a nozzle opening, said channels causing a flowing liquid to rotate relative to a flow axis.

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

L17 ANSWER 2 OF 6 USPATFULL on STN

ACCESSION NUMBER: 2003:85782 USPATFULL

TITLE: Use of nano-scale deodorants

INVENTOR(S): Ansmann, Achim, Erkrath, GERMANY, FEDERAL REPUBLIC OF

Eggers, Anke, Duesseldorf, GERMANY, FEDERAL REPUBLIC OF

Bruening, Stefan, Duesseldorf, GERMANY, FEDERAL

REPUBLIC OF

DOCUMENT TYPE: Utility
FILE SEGMENT: APPLICATION

LEGAL REPRESENTATIVE: COGNIS CORPORATION, 2500 RENAISSANCE BLVD., SUITE 200,

GULPH MILLS, PA, 19406

NUMBER OF CLAIMS: 9
EXEMPLARY CLAIM: 1
LINE COUNT: 820

PRIORITY INFORMATION:

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

AB A cosmetic or pharmaceutical composition containing a deodorant agent coated with a protective colloid and having a particle diameter of from about 10 to 500 nm.

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

L17 ANSWER 3 OF 6 USPATFULL on STN

2001:97401 USPATFULL ACCESSION NUMBER:

Antiperspirant product and method TITLE: Beck, Jon, Merseyside, United Kingdom INVENTOR(S):

Burry, Jason S, Merseyside, United Kingdom Coulson, Helen F, Merseyside, United Kingdom

Unilever Home & Personal Care USA, Chicago, IL, United PATENT ASSIGNEE(S):

States (U.S. corporation)

NUMBER KIND DATE -----

US 6251376 B1 20010626 US 1999-395950 19990914 PATENT INFORMATION:

APPLICATION INFO.: 19990914 (9)

> NUMBER DATE \_\_\_\_\_\_

PRIORITY INFORMATION: GB 1998-19991 19980914

DOCUMENT TYPE: Utility FILE SEGMENT: GRANTED

PRIMARY EXAMINER: Dodson, Shelley A. LEGAL REPRESENTATIVE: Boxer, Matthew

NUMBER OF CLAIMS: EXEMPLARY CLAIM: LINE COUNT: 432

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

An antiperspirant product for the human skin, comprising an

antiperspirant active for topical application, and an effective amount of a compound which inhibits the acidification mechanism in the eccrine gland to elevate the pH of sweat.

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

L17 ANSWER 4 OF 6 USPATFULL on STN

1999:163198 USPATFULL ACCESSION NUMBER:

TITLE: Deodorant and/or antiperspirant

cosmetic compositions

Genova, Calogero, Vizzolo Predabissi, Italy INVENTOR(S):

Montesion, Filippo, Gropello, Italy

Bozzeda, Edy, Milan, Italy Deiana, Laura, Segrate, Italy

Condea Augusta S.p.A., Palermo, Italy (non-U.S. PATENT ASSIGNEE(S):

corporation)

KIND DATE NUMBER \_\_\_\_\_\_\_ US 6001341 PATENT INFORMATION: 19991214 US 1997-861084 19970521 (8) APPLICATION INFO.:

NUMBER DATE \_\_\_\_\_ PRIORITY INFORMATION: IT 1996-MI1017 19960521

DOCUMENT TYPE: Utility

FILE SEGMENT: Granted Clardy, S. Mark PRIMARY EXAMINER:

ASSISTANT EXAMINER: Shelborne, Kathryne E.

LEGAL REPRESENTATIVE: Oblon, Spivak, McClelland, Maier & Neustadt, P.C.

NUMBER OF CLAIMS: EXEMPLARY CLAIM:

NUMBER OF DRAWINGS: 1 Drawing Figure(s); 1 Drawing Page(s)

LINE COUNT: 942

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

Deodorant and/or antiperspirant cosmetic compositions comprising:

(a) an alkyl ester or a mixture of alkyl esters having general formula (I): ##STR1## (b) one or more carrying agents. The above compositions can be used in body deodoration of the armpits and feet and as body detergents, both for normal and sensitive subjects.

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

L17 ANSWER 5 OF 6 USPATFULL on STN

ACCESSION NUMBER: 1999:141281 USPATFULL

TITLE: Translucent antiperspirants/

deodorants

INVENTOR(S): Foerster, Thomas, Erkrath, Germany, Federal Republic of

Claas, Marcus, Hilden, Germany, Federal Republic of Banowski, Bernhard, Duesseldorf, Germany, Federal

Republic of

PATENT ASSIGNEE(S): Henkel Kommanditgesellschaft auf Aktien, Duesseldorf,

Germany, Federal Republic of (non-U.S. corporation)

NUMBER DATE

PRIORITY INFORMATION: DE 1995-19530220 19950817

DOCUMENT TYPE: Utility FILE SEGMENT: Granted

FILE SEGMENT: Granted
PRIMARY EXAMINER: Dodson, Shelley A.

LEGAL REPRESENTATIVE: Szoke, Ernest G., Jaeschke, Wayne C., Murphy, Glenn E.

J.

NUMBER OF CLAIMS: 23 EXEMPLARY CLAIM: 1 LINE COUNT: 482

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

The invention relates to translucent antiperspirants based on finely-divided, sprayable microemulsions. The invention also relates to microemulsion concentrates and a method for the production of antiperspirants from such concentrates. The stable microemulsions according to the invention thereby have a droplet diameter of substantially less than 100 nm.

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

L17 ANSWER 6 OF 6 USPATFULL on STN

ACCESSION NUMBER: 89:9302 USPATFULL

TITLE: Perfume composition with deodorising or

antiperspirant action

INVENTOR(S): Holzner, Gunter, Grand-Lancy, Switzerland PATENT ASSIGNEE(S): Firmenich S.A., Geneva, Switzerland (non-U.S.

corporation)

NUMBER DATE

-----PRIORITY INFORMATION: CH 1987-647 19870220 DOCUMENT TYPE: Utility FILE SEGMENT: Granted PRIMARY EXAMINER: Lone, Werren B. LEGAL REPRESENTATIVE: Pennie & Edmonds NUMBER OF CLAIMS: EXEMPLARY CLAIM: NUMBER OF DRAWINGS: 3 Drawing Figure(s); 3 Drawing Page(s) LINE COUNT: 496 CAS INDEXING IS AVAILABLE FOR THIS PATENT. Personal care composition having deodorant or antiperspirant activity and containing, in addition to an active deodorant or antiperspirant base, a perfuming base, either in the form of an aqueous emulsion, or in microencapsulated form. The perfume base is combined with a film-forming substrate and an emulsifying agent. The said composition has the advantage of releasing the volatile constituents of the perfume at the appropriate moment by the action of a source of moisture, in particular sweat. It also has the advantage that it gives rise to a re-encapsulation in situ, for example on the skin itself, of active constituents in the drying phase. It is suitable in particular for the manufacture of articles for personal care, such as deodorants and antiperspirants in the form of sticks, roll-on devices, smooth-ons or aerosols and pressure vaporizers. CAS INDEXING IS AVAILABLE FOR THIS PATENT. => s particle? 640223 PARTICLE? 1.18 => d his (FILE 'HOME' ENTERED AT 14:09:32 ON 06 FEB 2006) FILE 'USPATFULL' ENTERED AT 14:09:37 ON 06 FEB 2006 11524 S ANTIPERSPIRANT? OR DEODORANT? L12545 S L1/CLM L2 27109 S MICROEMULSION? OR MICROENCAPSUL? L3L4852 S L3/TI L513 S L4 AND L2 151656 S WAX? L6 L7 272790 S CELLULO? 59018 S L6 AND L7 Ŀ8 2 S L8 AND L5 L9 L10 35666 S PERFUME? L11 1 S L10 AND L9 L12 850 S L1/TI L13 35 S L12 AND L3 L1417 S L7 AND L13 L15 14 S L6 AND L14 L16 2805 S L3/CLM L17 6 S L16 AND L15 L18 640223 S PARTICLE? => s 118 and 117 3 L18 AND L17 => d 1-3 ibib abs

L19 ANSWER 1 OF 3 USPATFULL on STN

ACCESSION NUMBER:

2004:313877 USPATFULL

TITLE:

Antiperspirant product based on

microemulsion gels

INVENTOR(S):

Kux, Ulrich, Hamburg, GERMANY, FEDERAL REPUBLIC OF Cierpisz, Yvonne, Hamburg, GERMANY, FEDERAL REPUBLIC OF

Mahlmann, Kurt, Neu Wulmstorf, GERMANY, FEDERAL

REPUBLIC OF

Menzel, Norbert, Buchholz, GERMANY, FEDERAL REPUBLIC OF Diec, Khiet Hien, Hamburg, GERMANY, FEDERAL REPUBLIC OF

PATENT ASSIGNEE(S):

Beiersdorf AG (non-U.S. corporation)

NUMBER KIND DATE -----

PATENT INFORMATION:

APPLICATION INFO.:

US 2004247547 A1 20041209 US 2004-820212 A1 20040406 (10)

RELATED APPLN. INFO.:

Continuation of Ser. No. WO 2002-EP10951, filed on 30

Sep 2002, UNKNOWN

NUMBER DATE

\_\_\_\_\_\_

PRIORITY INFORMATION:

DE 2001-149373 20011006

DOCUMENT TYPE:

Utility

FILE SEGMENT:

APPLICATION

LEGAL REPRESENTATIVE: ALSTON & BIRD LLP, BANK OF AMERICA PLAZA, 101 SOUTH

TRYON STREET, SUITE 4000, CHARLOTTE, NC, 28280-4000

NUMBER OF CLAIMS:

EXEMPLARY CLAIM:

LINE COUNT:

1174

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

The invention is an antiperspirant product, comprising

(a) an oil-in water microemulsion including an oil phase and a water phase and being substantially free of alcohol, said microemulsion gel further comprising:

one or more oil-in-water emulsifiers selected from the group consisting of polyethoxylated oil-in-water emulsifiers, polypropoxylated oil-in-water emulsifiers and polyethoxylated and polypropoxylated oil-in-water emulsifiers, wherein said microemulsion has a total emulsifier content of less than 20% by weight, based on the total weight of the microemulsion, and

one or more antiperspirants, having a total content of 5 to 40% by weight, based on the total weight of the microemulsion,

wherein said microemulsion is prepared by bringing a mixture comprising the water phase, the oil phase, and the one or more oil-in-water emulsifiers to a temperature within or above the phase-inversion temperature range, and subsequently cooling it to room temperature,

wherein the droplets of the discontinuous oil phase are joined together by one or more crosslinkers, said crosslinkers having at least one hydrophilic region which has an extension which is suitable for bridging the distance between the microemulsion droplets and at least one hydrophobic region which is able to enter into hydrophobic interaction with the microemulsion droplets, and

(b) a pump atomizer, comprising:

a container, and

an atomizer pump comprising a riser tube, a cylindrical chamber which is placed under pressure by depressing a piston, a pump valve which closes the cylindrical chamber and opens under a pressure of at least 0.7 mPa, and two or more turbulence channels radiating to a nozzle opening, said channels causing a flowing liquid to rotate relative to a flow axis.

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

L19 ANSWER 2 OF 3 USPATFULL on STN

ACCESSION NUMBER: 2003:85782 USPATFULL

TITLE: Use of nano-scale deodorants

INVENTOR(S): Ansmann, Achim, Erkrath, GERMANY, FEDERAL REPUBLIC OF

Eggers, Anke, Duesseldorf, GERMANY, FEDERAL REPUBLIC OF

Bruening, Stefan, Duesseldorf, GERMANY, FEDERAL

REPUBLIC OF

NUMBER DATE

PRIORITY INFORMATION: DE 1999-19962860 19991224

DOCUMENT TYPE: Utility
FILE SEGMENT: APPLICATION

LEGAL REPRESENTATIVE: COGNIS CORPORATION, 2500 RENAISSANCE BLVD., SUITE 200,

GULPH MILLS, PA, 19406

NUMBER OF CLAIMS: 9
EXEMPLARY CLAIM: 1
LINE COUNT: 820

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

AB A cosmetic or pharmaceutical composition containing a deodorant agent

coated with a protective colloid and having a particle

diameter of from about 10 to 500 nm.

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

L19 ANSWER 3 OF 3 USPATFULL on STN

ACCESSION NUMBER: 1999:141281 USPATFULL

TITLE: Translucent antiperspirants/

deodorants

INVENTOR(S): Foerster, Thomas, Erkrath, Germany, Federal Republic of

Claas, Marcus, Hilden, Germany, Federal Republic of Banowski, Bernhard, Duesseldorf, Germany, Federal

Republic of

PATENT ASSIGNEE(S): Henkel Kommanditgesellschaft auf Aktien, Duesseldorf,

Germany, Federal Republic of (non-U.S. corporation)

> 19980319 PCT 371 date 19980319 PCT 102(e) date

19980319 PCT 102(e) d

NUMBER DATE

PRIORITY INFORMATION: DE 1995-19530220 19950817

DOCUMENT TYPE:

Utility

FILE SEGMENT:

Granted

PRIMARY EXAMINER:

Dodson, Shelley A.

LEGAL REPRESENTATIVE: Szoke, Ernest G., Jaeschke, Wayne C., Murphy, Glenn E.

J.

NUMBER OF CLAIMS: EXEMPLARY CLAIM:

23

LINE COUNT: 482

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

The invention relates to translucent antiperspirants based on finely-divided, sprayable microemulsions. The invention also relates to microemulsion concentrates and a method for the

production of antiperspirants from such concentrates. The stable microemulsions according to the invention thereby have a droplet

diameter of substantially less than 100 nm.

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

=> s stick? or cream?

205405 STICK?

89800 CREAM?

L20 280932 STICK? OR CREAM?

=> s 120 and 119

2 L20 AND L19 L21

=> d 1-2 ibib abs

L21 ANSWER 1 OF 2 USPATFULL on STN

ACCESSION NUMBER:

2004:313877 USPATFULL

TITLE:

Antiperspirant product based on

microemulsion gels

INVENTOR(S):

Kux, Ulrich, Hamburg, GERMANY, FEDERAL REPUBLIC OF Cierpisz, Yvonne, Hamburg, GERMANY, FEDERAL REPUBLIC OF

Mahlmann, Kurt, Neu Wulmstorf, GERMANY, FEDERAL

REPUBLIC OF

Menzel, Norbert, Buchholz, GERMANY, FEDERAL REPUBLIC OF Diec, Khiet Hien, Hamburg, GERMANY, FEDERAL REPUBLIC OF

PATENT ASSIGNEE(S):

Beiersdorf AG (non-U.S. corporation)

NUMBER KIND DATE

PATENT INFORMATION:

-----US 2004247547 A1 US 2004-820212 A1 20041209

APPLICATION INFO.:

20040406 (10)

RELATED APPLN. INFO.:

Continuation of Ser. No. WO 2002-EP10951, filed on 30

Sep 2002, UNKNOWN

NUMBER

DATE \_\_\_\_\_\_

PRIORITY INFORMATION:

DE 2001-149373 20011006

DOCUMENT TYPE:

Utility

FILE SEGMENT:

APPLICATION

LEGAL REPRESENTATIVE:

ALSTON & BIRD LLP, BANK OF AMERICA PLAZA, 101 SOUTH TRYON STREET, SUITE 4000, CHARLOTTE, NC, 28280-4000

NUMBER OF CLAIMS:

25

EXEMPLARY CLAIM: LINE COUNT:

1174

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

The invention is an antiperspirant product, comprising

(a) an oil-in water microemulsion including an oil phase and a

water phase and being substantially free of alcohol, said microemulsion gel further comprising:

one or more oil-in-water emulsifiers selected from the group consisting of polyethoxylated oil-in-water emulsifiers, polypropoxylated oil-in-water emulsifiers and polyethoxylated and polypropoxylated oil-in-water emulsifiers, wherein said microemulsion has a total emulsifier content of less than 20% by weight, based on the total weight of the microemulsion, and

one or more antiperspirants, having a total content of 5 to 40% by weight, based on the total weight of the microemulsion,

wherein said microemulsion is prepared by bringing a mixture comprising the water phase, the oil phase, and the one or more oil-in-water emulsifiers to a temperature within or above the phase-inversion temperature range, and subsequently cooling it to room temperature,

wherein the droplets of the discontinuous oil phase are joined together by one or more crosslinkers, said crosslinkers having at least one hydrophilic region which has an extension which is suitable for bridging the distance between the microemulsion droplets and at least one hydrophobic region which is able to enter into hydrophobic interaction with the microemulsion droplets, and

(b) a pump atomizer, comprising:

a container, and

an atomizer pump comprising a riser tube, a cylindrical chamber which is placed under pressure by depressing a piston, a pump valve which closes the cylindrical chamber and opens under a pressure of at least 0.7 mPa, and two or more turbulence channels radiating to a nozzle opening, said channels causing a flowing liquid to rotate relative to a flow axis.

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

L21 ANSWER 2 OF 2 USPATFULL on STN

ACCESSION NUMBER: 2003:85782

ACCESSION NUMBER:

2003:85782 USPATFULL

TITLE:

Use of nano-scale deodorants

INVENTOR(S):

Ansmann, Achim, Erkrath, GERMANY, FEDERAL REPUBLIC OF Eggers, Anke, Duesseldorf, GERMANY, FEDERAL REPUBLIC OF

Bruening, Stefan, Duesseldorf, GERMANY, FEDERAL

REPUBLIC OF

	NUMBER		KIND	DATE	
PATENT INFORMATION:	US	2003059385	A1	20030327	
APPLICATION INFO.:	US	2002-168222	A1	20020911	(10)
	WO	2000-EP12810		20001215	

NUMBER		DATE	
DE	1999-19962860	19991224	

PRIORITY INFORMATION: DOCUMENT TYPE:

Utility APPLICATION

FILE SEGMENT: LEGAL REPRESENTATIVE:

COGNIS CORPORATION, 2500 RENAISSANCE BLVD., SUITE 200,

GULPH MILLS, PA, 19406

NUMBER OF CLAIMS: 9
EXEMPLARY CLAIM: 1
LINE COUNT: 820

FILE SEGMENT:

CAS INDEXING IS AVAILABLE FOR THIS PATENT. A cosmetic or pharmaceutical composition containing a deodorant agent coated with a protective colloid and having a particle diameter of from about 10 to 500 nm. CAS INDEXING IS AVAILABLE FOR THIS PATENT. => d his (FILE 'HOME' ENTERED AT 14:09:32 ON 06 FEB 2006) FILE 'USPATFULL' ENTERED AT 14:09:37 ON 06 FEB 2006 11524 S ANTIPERSPIRANT? OR DEODORANT? L12545 S L1/CLM L2L3 27109 S MICROEMULSION? OR MICROENCAPSUL? 852 S L3/TI L4L5 13 S L4 AND L2 Ti6 151656 S WAX? L7 272790 S CELLULO? 59018 S L6 AND L7 L8 2 S L8 AND L5 L9 35666 S PERFUME? L10 L11 1 S L10 AND L9 850 S L1/TI L1235 S L12 AND L3 L13 17 S L7 AND L13 L1414 S L6 AND L14 L15 L16 2805 S L3/CLM L17 6 S L16 AND L15 640223 S PARTICLE? L18 3 S L18 AND L17 L19 280932 S STICK? OR CREAM? 1.20 2 S L20 AND L19 L21=> d l17 ibib abs L17 ANSWER 1 OF 6 USPATFULL on STN 2004:313877 USPATFULL ACCESSION NUMBER: TITLE: Antiperspirant product based on microemulsion gels Kux, Ulrich, Hamburg, GERMANY, FEDERAL REPUBLIC OF INVENTOR(S): Cierpisz, Yvonne, Hamburg, GERMANY, FEDERAL REPUBLIC OF Mahlmann, Kurt, Neu Wulmstorf, GERMANY, FEDERAL REPUBLIC OF Menzel, Norbert, Buchholz, GERMANY, FEDERAL REPUBLIC OF Diec, Khiet Hien, Hamburg, GERMANY, FEDERAL REPUBLIC OF PATENT ASSIGNEE(S): Beiersdorf AG (non-U.S. corporation) KIND NUMBER \_\_\_\_\_ PATENT INFORMATION: US 2004247547 A1 20041209 US 2004-820212 A1 20040406 APPLICATION INFO.: (10)Continuation of Ser. No. WO 2002-EP10951, filed on 30 RELATED APPLN. INFO.: Sep 2002, UNKNOWN NUMBER DATE -----PRIORITY INFORMATION: DE 2001-149373 20011006 DOCUMENT TYPE: Utility

APPLICATION

LEGAL REPRESENTATIVE: ALSTON & BIRD LLP, BANK OF AMERICA PLAZA, 101 SOUTH

TRYON STREET, SUITE 4000, CHARLOTTE, NC, 28280-4000

NUMBER OF CLAIMS: 25 EXEMPLARY CLAIM: 1 LINE COUNT: 1174

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

AB The invention is an antiperspirant product, comprising

(a) an oil-in water **microemulsion** including an oil phase and a water phase and being substantially free of alcohol, said **microemulsion** gel further comprising:

one or more oil-in-water emulsifiers selected from the group consisting of polyethoxylated oil-in-water emulsifiers, polypropoxylated oil-in-water emulsifiers and polyethoxylated and polypropoxylated oil-in-water emulsifiers, wherein said microemulsion has a total emulsifier content of less than 20% by weight, based on the total weight of the microemulsion, and

one or more antiperspirants, having a total content of 5 to 40% by weight, based on the total weight of the microemulsion,

wherein said microemulsion is prepared by bringing a mixture comprising the water phase, the oil phase, and the one or more oil-in-water emulsifiers to a temperature within or above the phase-inversion temperature range, and subsequently cooling it to room temperature,

wherein the droplets of the discontinuous oil phase are joined together by one or more crosslinkers, said crosslinkers having at least one hydrophilic region which has an extension which is suitable for bridging the distance between the microemulsion droplets and at least one hydrophobic region which is able to enter into hydrophobic interaction with the microemulsion droplets, and

(b) a pump atomizer, comprising:

a container, and

an atomizer pump comprising a riser tube, a cylindrical chamber which is placed under pressure by depressing a piston, a pump valve which closes the cylindrical chamber and opens under a pressure of at least 0.7 mPa, and two or more turbulence channels radiating to a nozzle opening, said channels causing a flowing liquid to rotate relative to a flow axis.

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

## => d his

(FILE 'HOME' ENTERED AT 14:09:32 ON 06 FEB 2006)

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FILE 'USPATFULL' ENTERED AT 14:09:37 ON 06 FEB 2006
          11524 S ANTIPERSPIRANT? OR DEODORANT?
L_1
L_{2}
           2545 S L1/CLM
          27109 S MICROEMULSION? OR MICROENCAPSUL?
L3
            852 S L3/TI
L4
             13 S L4 AND L2
L5
         151656 S WAX?
L6
L7
         272790 S CELLULO?
L8
         59018 S L6 AND L7
              2 S L8 AND L5
L9
         35666 S PERFUME?
L10
```

L11	1 S	L10 AND L9
L12	850 S	L1/TI
L13	35 S	L12 AND L3
L14	17 S	L7 AND L13
L15	14 S	L6 AND L14
L16	2805 S	L3/CLM
L17	6 S	L16 AND L15
L18	640223 S	PARTICLE?
L19	3 S	L18 AND L17
L20	280932 S	STICK? OR CREAM?
L21	2 S	L20 AND L19

FULL ESTIMATED COST ENTRY SESSION 0.21 0.21

FILE 'USPATFULL' ENTERED AT 12:37:39 ON 06 FEB 2006
CA INDEXING COPYRIGHT (C) 2006 AMERICAN CHEMICAL SOCIETY (ACS)

FILE COVERS 1971 TO PATENT PUBLICATION DATE: 2 Feb 2006 (20060202/PD)
FILE LAST UPDATED: 2 Feb 2006 (20060202/ED)
HIGHEST GRANTED PATENT NUMBER: US6993790
HIGHEST APPLICATION PUBLICATION NUMBER: US2006026727
CA INDEXING IS CURRENT THROUGH 2 Feb 2006 (20060202/UPCA)
ISSUE CLASS FIELDS (/INCL) CURRENT THROUGH: 2 Feb 2006 (20060202/PD)
REVISED CLASS FIELDS (/NCL) LAST RELOADED: Dec 2005
USPTO MANUAL OF CLASSIFICATIONS THESAURUS ISSUE DATE: Dec 2005

=> s antiperspirant? or deodorant?

3629 ANTIPERSPIRANT?

10445 DEODORANT?

L1 11524 ANTIPERSPIRANT? OR DEODORANT?

=> s l1/ti

445 ANTIPERSPIRANT?/TI

498 DEODORANT?/TI

L2 850 (ANTIPERSPIRANT?/TI OR DEODORANT?/TI)

=> s capsule?

L3 150125 CAPSULE?

=> s 12 and 13

L4 25 L2 AND L3

=> s microemulsion? or emulsion?

13308 MICROEMULSION?

222141 EMULSION?

L5 224677 MICROEMULSION? OR EMULSION?

=> s 14 and 15

L6 10 L4 AND L5

=> s cellulosic?

L7 44070 CELLULOSIC?

=> s 16 and 17

L8 0 L6 AND L7

=> s gel?

L9 469837 GEL?

=> s 19 and 16

L10 5 L9 AND L6

=> s clear?

L11 1442065 CLEAR?

=> s l11 and l10

L12 2 L11 AND L10

=> d 1-2 ibib abs

L12 ANSWER 1 OF 2 USPATFULL on STN

ACCESSION NUMBER:

2003:276362 USPATFULL

Antiperspirant compositions containing TITLE:

film-forming polymers

Murphy, C. Shawn, Cincinnati, OH, UNITED STATES INVENTOR(S):

Boyle, Kristin Ann, Corona del Mar, CA, UNITED STATES

Abrutyn, Eric S., Anderson, OH, UNITED STATES

PATENT ASSIGNEE(S): The Andrew Jergens Company (U.S. corporation)

KIND DATE NUMBER -----US 2003194387 A1 20031016 US 6759032 B2 20040706 US 2002-120624 A1 20020411 (10) PATENT INFORMATION:

APPLICATION INFO.:

DOCUMENT TYPE: Utility APPLICATION FILE SEGMENT:

LEGAL REPRESENTATIVE: FROST BROWN TODD LLC, 2200 PNC Center, 201 E. Fifth

Street, Cincinnati, OH, 45202-4182

NUMBER OF CLAIMS: EXEMPLARY CLAIM: 807 LINE COUNT:

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

Antiperspirant compositions for topical application are disclosed. These compositions show improved antiperspirant efficacy, while providing minimized skin residue as well as good skin feel when applied. These antiperspirant compositions comprise an effective amount of an antiperspirant active, from about 10% to about 60% of a topical carrier, and from about 0.5% to about 10% of a non-toxic, water-insoluble,

occlusive film-forming polyester polymer.

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

L12 ANSWER 2 OF 2 USPATFULL on STN

ACCESSION NUMBER: 93:1205 USPATFULL

TITLE:

Antiperspirant/deodorant containing

microcapsules

INVENTOR(S):

Goldberg, Marvin, Marlboro, NJ, United States Kellner, David M., Hollis, NY, United States

PATENT ASSIGNEE(S):

Revlon Consumer Products Corporation, New York, NY,

United States (U.S. corporation)

NUMBER KIND DATE -----US 5176903 19930105 US 1990-627143 19901213 (7) PATENT INFORMATION: APPLICATION INFO.: DOCUMENT TYPE: Utility FILE SEGMENT: Granted PRIMARY EXAMINER: Ore, Dale R. LEGAL REPRESENTATIVE: Blackburn, Julie 15 NUMBER OF CLAIMS:

EXEMPLARY CLAIM:

LINE COUNT: 442

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

An antiperspirant/deodorant composition containing a cosmetically effective amount of microcapsules which encapsulate a composition comprised of fragrance and an ester.

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

=> s us5176903/pn

L13 1 US5176903/PN

US 5176903

PΤ

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(FILE 'HOME' ENTERED AT 12:37:32 ON 06 FEB 2006)
    FILE 'USPATFULL' ENTERED AT 12:37:39 ON 06 FEB 2006
         11524 S ANTIPERSPIRANT? OR DEODORANT?
L1
L2
            850 S L1/TI
        150125 S CAPSULE?
L3
             25 S L2 AND L3
L4
        224677 S MICROEMULSION? OR EMULSION?
L5
L6
             10 S L4 AND L5
L7
         44070 S CELLULOSIC?
              0 S L6 AND L7
L8
L9
        469837 S GEL?
              5 S L9 AND L6
L10
       1442065 S CLEAR?
L11
L12
              2 S L11 AND L10
              1 S US5176903/PN
L13
=> s 112 and 113
            1 L12 AND L13
=> d kwic
L14 ANSWER 1 OF 1 USPATFULL on STN
       Antiperspirant/deodorant containing microcapsules
TI
PΙ
       US 5176903
                               19930105
                                                                     <--
       The encapsulation of fragrances is well known in the art. Fragrance
SUMM
       capsules are often found in scratch and sniff inserts in
       magazines, in perfumes, deodorants, and a host of other applications.
              aerosol, a pump spray, a roll-on, cream, lotion, or powder. In
DETD
       addition the composition of the invention may be a clear
       antiperspirant/deodorant in the solid stick, aerosol, roll-on, cream,
       lotion, etc. A conventional solid stick generally comprises a wax base
                . The vehicle comprises powder constituents such as talc,
       kaolin, and other similar powder constituents. Other antiperspirant
       types include pads and gels.
       Microcapsules may also be made by the spray drying process. In spray
DETD
       drying, first an emulsion of the liquid core material and an
       aqueous solution of the coating material phase is made. The
       emulsion is then broken up into droplets of the desired size by
       spraying the emulsion from a nozzle or other similar
       apparatus. The moisture is removed from the droplets in a dry atmosphere
       such as.
            . such as flow agents, system stabilizers and so forth. The
DETD
      microcapsule containing the fragrance/ester is made by spray drying the
       emulsion and drying the droplets in drying oven. The resulting
       microcapsules are suitable for use with the antiperspirant/deodorant of
       the invention.
=> s wax?
       151656 WAX?
L15
=> s 114 and 115
             1 L14 AND L15
L16
=> d kwic
L16 ANSWER 1 OF 1 USPATFULL on STN
      Antiperspirant/deodorant containing microcapsules
TI
```

19930105

<--

CLM

SUMM The encapsulation of fragrances is well known in the art. Fragrance capsules are often found in scratch and sniff inserts in magazines, in perfumes, deodorants, and a host of other applications. In. . .

aerosol, a pump spray, a roll-on, cream, lotion, or powder. In DETD addition the composition of the invention may be a clear antiperspirant/deodorant in the solid stick, aerosol, roll-on, cream, lotion, etc. A conventional solid stick generally comprises a wax base into which the antiperspirant salts are incorporated. A suitable wax base generally comprises one or more waxes, and if desired a number of nonessential constituents such as suspending agents, whitening agents, payoff enhancers, absorbants, wetting agents, and. . . be added to enhance cosmetic effects. In antiperspirant creams the vehicle is a cream. Generally creams contain oils and light waxes to provide the cream effect. It may also be desired to add nonessential but desireable constituents such as suspending agents,. . . The vehicle comprises powder constituents such as talc, kaolin, and other similar powder constituents. Other antiperspirant types include pads and gels.

DETD Microcapsules may also be made by the spray drying process. In spray drying, first an emulsion of the liquid core material and an aqueous solution of the coating material phase is made. The emulsion is then broken up into droplets of the desired size by spraying the emulsion from a nozzle or other similar apparatus. The moisture is removed from the droplets in a dry atmosphere such as. . .

DETD . . . such as flow agents, system stabilizers and so forth. The microcapsule containing the fragrance/ester is made by spray drying the emulsion and drying the droplets in drying oven. The resulting microcapsules are suitable for use with the antiperspirant/deodorant of the invention.

DETD One of the preferred embodiments is a solid stick antiperspirant comprising 0.05-5.0% microcapsules, 12-30% waxes, 10-70% silicone and 10-30% antiperspirant salts. The formulation may optionally contain one or more of a suspending agent, a whitening. . .

DETD A wide variety of waxes may be used, their function to form a base or stick structure. Many sticks have a main wax component which is the basic stick former and one or more subordinate waxes which assist in maintaining stick structure. The alcohol waxes which are solids such as stearyl alcohol, myristal alcohol, cetyl alcohol, or tridecyl alcohols, serve as excellent main wax components. Other waxes and/or other ingredients such as beeswax, carnauba, ceresin, microcrystalline, lanolin, paraffin, ozokerite, lanolin alcohol, hydrogenated lanolin, candelilla, cocoa butter, petrolatum, shellac wax, hydrogenated castor oil, spermaceti, bran wax, capok wax, or bayberry wax, may be used as subordinate waxes.

DETD 12-30% stearyl alcohol (main wax component)
DETD 0.5-4% hydrogenated castor oil (subordinate wax)

What is claimed is:

. straight or branched chain hydrocarbon radical having 1-22 carbon atoms; x is 0-5 y is 0-10 1- 30% of a wax selected from the group consisting of stearyl alcohol, myristal alcohol, cetyl alcohol, tridecyl alcohol, beeswax, carnauba, ceresin, microcrystalline, lanolin, paraffin, ozokerite, lanolin alcohol, hydrogenated lanolin, candelilla, cocoa butter, petrolatum, shellac wax, hydrogenated castor oil, spermaceti, bran wax, capok wax, bayberry wax, or mixtures thereof, 10-80% silicone, and 10-30% of an antiperspirant salt selected from the group consisting of aluminum bromohydrate, aluminum.

```
10/632,407
=> s structurant?
L17
          867 STRUCTURANT?
=> s 117 and 116
            0 L17 AND L16
L18
=> s d his
       1826363 D
        367858 HIS
           839 D HIS
L19
                 (D(W)HIS)
=> d his
     (FILE 'HOME' ENTERED AT 12:37:32 ON 06 FEB 2006)
     FILE 'USPATFULL' ENTERED AT 12:37:39 ON 06 FEB 2006
L1
          11524 S ANTIPERSPIRANT? OR DEODORANT?
1.2
            850 S L1/TI
L3
         150125 S CAPSULE?
             25 S L2 AND L3
1.4
         224677 S MICROEMULSION? OR EMULSION?
1.5
             10 S L4 AND L5
L6
L7
         44070 S CELLULOSIC?
              0 S L6 AND L7
L8
         469837 S GEL?
L9
              5 S L9 AND L6
L10
        1442065 S CLEAR?
L11
L12
              2 S L11 AND L10
L13
              1 S US5176903/PN
L14
              1 S L12 AND L13
         151656 S WAX?
L15
             1 S L14 AND L15
L16
            867 S STRUCTURANT?
L17
             0 S L17 AND L16
L18
            839 S D HIS
L19
=> s microcapsul?
       24246 MICROCAPSUL?
L20
=> s 120 and 12
          17 L20 AND L2
L21
=> s microcapsul? or capsule?
         24246 MICROCAPSUL?
        150125 CAPSULE?
        161526 MICROCAPSUL? OR CAPSULE?
L22
=> s 122 and 12
         33 L22 AND L2
L23
=> s 123 and 17
             1 L23 AND L7
L24
=> d 1 ibib abs
L24 ANSWER 1 OF 1 USPATFULL on STN
ACCESSION NUMBER:
                        2002:220973 USPATFULL
TITLE:
                        Antiperspirant products
                        Rieley, Hugh, Bebington, UNITED KINGDOM
INVENTOR(S):
                        Smith, Ian Karl, Bebington, UNITED KINGDOM
```

Unilever Home & Personal Care USA, Division of Conopco,

PATENT ASSIGNEE(S):

Inc. (non-U.S. corporation)

	ine. (non-u.s. e	orporación)		
	NUMBER	KIND DA	TE	
PATENT INFORMATION:	US 2002119108 US 6616921 US 2001-25243		0829 0909	
APPLICATION INFO.:	US 2001-25243	A1 2001	1219 (10)	
	NUMBER			
PRIORITY INFORMATION: DOCUMENT TYPE: FILE SEGMENT: LEGAL REPRESENTATIVE: NUMBER OF CLAIMS:	GB 2000-31264 Utility APPLICATION UNILEVER, PATENT NJ, 07020 21	20001221	45 RIVER ROAD, .E	EDGEWATER,
EXEMPLARY CLAIM: LINE COUNT:	1 791			
utilising compos	DIE FOR THIS PATEN products and metho sitions comprising characterised in	ds for achie an antipers		
<ul><li>(i) the polymer for the antipers water; and</li></ul>	comprises Brnsted pirant salt when	acid groups mixed therew	and acts as a co ith in the preser	o-gellant nce of
(ii) the polymer to application.	is physically se	parate from	antiperspirant sa	alt prior
CAS INDEXING IS AVAILAB	BLE FOR THIS PATEN	т.		
=> s clear? L25 1442065 CLEAR?				
=> s wax? L26				
=> d his			,	
(FILE 'HOME' ENTER	RED AT 12:37:32 ON	06 FEB 2006	)	
FILE 'USPATFULL' E L1 11524 S ANTIF L2 850 S L1/TI L3 150125 S CAPSU	PERSPIRANT? OR DEO :		2006	
L4 25 S L2 AN L5 224677 S MICRO	ID L3 DEMULSION? OR EMUL	SION?		
L6 10 S L4 AN L7 44070 S CELLU L8 0 S L6 AN	JLOSIC?	•		
L9 469837 S GEL? L10 5 S L9 AN				
L11 1442065 S CLEAR L12 2 S L11 A	??			
L13 1 S US517 L14 1 S L12 A	6903/PN			
L15 151656 S WAX?				
L16 1 S L14 A L17 867 S STRUC L18 0 S L17 A	TURANT?			

L19 839 S D HIS	
L20 24246 S MICROCAPSUL?	
L21 17 S L20 AND L2	
L22 161526 S MICROCAPSUL? OR CAPSUL	Ε?
L23 33 S L22 AND L2	
L24 1 S L23 AND L7	
L25 1442065 S CLEAR?	
L26 151656 S WAX?	
=> s 124 and 125	
L27 0 L24 AND L25	
=> s hardness?	
L28 148590 HARDNESS?	
•	
=> s 124 and 128	
L29 0 L24 AND L28	

Connecting via Winsock to STN

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Welcome to STN International! Enter x:x
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LOGINID:ssspta1503sxd

PASSWORD:

TERMINAL (ENTER 1, 2, 3, OR ?):2

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                CASREACT(R) - Over 10 million reactions available
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NEWS 5 DEC 14 2006 MeSH terms loaded for MEDLINE file segment of TOXCENTER
NEWS 6 DEC 14 CA/Caplus to be enhanced with updated IPC codes
NEWS 7 DEC 21 IPC search and display fields enhanced in CA/CAplus with the
                IPC reform
NEWS 8 DEC 23 New IPC8 SEARCH, DISPLAY, and SELECT fields in USPATFULL/
                USPAT2
                IPC 8 searching in IFIPAT, IFIUDB, and IFICDB
        JAN 13
NEWS 9
NEWS 10 JAN 13 New IPC 8 SEARCH, DISPLAY, and SELECT enhancements added to
                INPADOC
                Pre-1988 INPI data added to MARPAT
NEWS 11 JAN 17
                IPC 8 in the WPI family of databases including WPIFV
NEWS 12 JAN 17
NEWS 13 JAN 30 Saved answer limit increased
NEWS 14 JAN 31
                Monthly current-awareness alert (SDI) frequency
                added to TULSA
```

NEWS EXPRESS JANUARY 03 CURRENT VERSION FOR WINDOWS IS V8.01,
CURRENT MACINTOSH VERSION IS V6.0c(ENG) AND V6.0Jc(JP),
AND CURRENT DISCOVER FILE IS DATED 19 DECEMBER 2005.
V8.0 USERS CAN OBTAIN THE UPGRADE TO V8.01 AT
http://download.cas.org/express/v8.0-Discover/

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NEWS WWW CAS World Wide Web Site (general information)

Enter NEWS followed by the item number or name to see news on that specific topic.

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=> file uspatfull
COST IN U.S. DOLLARS

FILE 'USPATFULL' ENTERED AT 12:51:28 ON 06 FEB 2006
CA INDEXING COPYRIGHT (C) 2006 AMERICAN CHEMICAL SOCIETY (ACS)

FILE COVERS 1971 TO PATENT PUBLICATION DATE: 2 Feb 2006 (20060202/PD)
FILE LAST UPDATED: 2 Feb 2006 (20060202/ED)
HIGHEST GRANTED PATENT NUMBER: US6993790
HIGHEST APPLICATION PUBLICATION NUMBER: US2006026727
CA INDEXING IS CURRENT THROUGH 2 Feb 2006 (20060202/UPCA)
ISSUE CLASS FIELDS (/INCL) CURRENT THROUGH: 2 Feb 2006 (20060202/PD)
REVISED CLASS FIELDS (/NCL) LAST RELOADED: Dec 2005
USPTO MANUAL OF CLASSIFICATIONS THESAURUS ISSUE DATE: Dec 2005

=> s microemulsion? or emulsion? or encapsul?

13308 MICROEMULSION?

222141 EMULSION?

174092 ENCAPSUL?

L1 359814 MICROEMULSION? OR EMULSION? OR ENCAPSUL?

=> s oil-in-water?

581756 OIL

1305183 WATER?

L2 56901 OIL-IN-WATER?

(OIL(1W)WATER?)

=> s antiperspirant? or deodorant?

3629 ANTIPERSPIRANT?

10445 DEODORANT?

L3 11524 ANTIPERSPIRANT? OR DEODORANT?

=> s 13/ti

445 ANTIPERSPIRANT?/TI

498 DEODORANT?/TI

L4 850 (ANTIPERSPIRANT?/TI OR DEODORANT?/TI)

=> s 14 and 12

L5 120 L4 AND L2

=> s 15 and 11

L6 110 L5 AND L1

=> s gel?

L7 469837 GEL?

=> s 16 and 17

L8 96 L6 AND L7

=> s cellulosic?

L9 44070 CELLULOSIC?

=> s 18 and 19

L10 8 L8 AND L9

=> s wax?

L11 151656 WAX?

=> s 110 and 111

L12 8 L10 AND L11

=> s hardness?

L13 148590 HARDNESS?

=> s l12 and l13

L14 5 L12 AND L13

=> d 1-5 ibib abs

L14 ANSWER 1 OF 5 USPATFULL on STN

ACCESSION NUMBER: 2004:306455 USPATFULL

TITLE: Suspension free and elastomer free

antiperspirant cream

INVENTOR(S): Popoff, Christine, Morganville, NJ, UNITED STATES

Holerca, Marian, Somerset, NJ, UNITED STATES

DOCUMENT TYPE: Utility
FILE SEGMENT: APPLICATION

LEGAL REPRESENTATIVE: Colgate-Palmolive Company, 909 River Road, P.O. Box

1343, Piscataway, NJ, 08855-1343

NUMBER OF CLAIMS: 17
EXEMPLARY CLAIM: 1
LINE COUNT: 1217

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

The invention is a suspension free and elastomer-free composition comprising: (a) 0.1-30 weight % of an antiperspirant active having a low metal to chloride ratio in the range of 0.9 to 1.5:1; (b) 7-28.4 weight % of one or more volatile silicones having a flash point of 100 degrees C. or less; (c) 0.6-2.0 weight % of a silicone surfactant having an HLB value≤8; (d) 30-70 weight % water; (e) 0-3 weight % of a water soluble glycol or polyglycol; (f) 1-5% silicone emollient; and (g) 0-3 weight % of a non-siliconized organic fragrance solubilizer; wherein the composition is optically a white suspension-free cream and has a viscosity greater than 150,000 centipoise and a ratio of oil phase to water phase in the range of 10:90 to 30:70.

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

L14 ANSWER 2 OF 5 USPATFULL on STN

ACCESSION NUMBER: 97:47083 USPATFULL
TITLE: Antiperspirant deodorant

compositions

INVENTOR(S): Gallequillos, Ramiro, Glendale Heights, IL, United

States

Radd, Billie L., Naperville, IL, United States Jadav, Anjana K., Chicago, IL, United States

PATENT ASSIGNEE(S): Helene Curtis, Inc., Chicago, IL, United States (U.S.

corporation)

RELATED APPLN. INFO.: Continuation of Ser. No. US 1995-373111, filed on 17

Jan 1995, now patented, Pat. No. US 5534245 which is a
continuation-in-part of Ser. No. US 1994-199492, filed

on 22 Feb 1994, now abandoned

DOCUMENT TYPE: Utility FILE SEGMENT: Granted

PRIMARY EXAMINER: Ivy, C. Warren ASSISTANT EXAMINER: Huang, Evelyn

LEGAL REPRESENTATIVE: Marshall, O'Toole, Gerstein, Murray & Borun

NUMBER OF CLAIMS: EXEMPLARY CLAIM: 1055 LINE COUNT:

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

Roll-on or gel antiperspirant compositions comprising an

antiperspirant compound, a hydrophilic polymer, a carrier, and,

optionally, a softening agent, are disclosed.

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

L14 ANSWER 3 OF 5 USPATFULL on STN

97:44744 USPATFULL ACCESSION NUMBER: Antiperspirant deodorant TITLE:

compositions

Galleguillos, Ramiro, Glendale Heights, IL, United INVENTOR(S):

States

Panitch, Maximo M., Skokie, IL, United States Jadav, Anjana K., Chicago, IL, United States

Helene Curtis, Inc., Chicago, IL, United States (U.S. PATENT ASSIGNEE(S):

corporation)

KIND DATE NUMBER \_\_\_\_\_ US 5632974 19970527 PATENT INFORMATION: US 5632974 19970527 US 1996-658320 19960606 (8)

APPLICATION INFO.:

Continuation of Ser. No. US 1994-355636, filed on 14 RELATED APPLN. INFO.: Dec 1994, now patented, Pat. No. US 5549887 which is a continuation-in-part of Ser. No. US 1994-199763, filed

on 22 Feb 1994, now abandoned

DOCUMENT TYPE: Utility Granted FILE SEGMENT:

Ivy, C. Warren PRIMARY EXAMINER: ASSISTANT EXAMINER: Huang, Evelyn

LEGAL REPRESENTATIVE: Marshall, O'Toole, Gerstein, Murray & Borun

NUMBER OF CLAIMS: 29 EXEMPLARY CLAIM: LINE COUNT: 1659

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

Gelled or solid antiperspirant compositions comprising an

antiperspirant compound, a borate crosslinker, a hydrophilic polymeric binder, a carrier, and, optionally, a softening agent, are disclosed.

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

L14 ANSWER 4 OF 5 USPATFULL on STN

ACCESSION NUMBER: 96:77547 USPATFULL Antiperspirant deodorant TITLE:

compositions

Galleguillos, Ramiro, Glendale Heights, IL, United INVENTOR(S):

States

Panitch, Maximo M., Skokie, IL, United States Jadav, Anjana K., Chicago, IL, United States

Helene Curtis, Inc., Chicago, IL, United States (U.S. PATENT ASSIGNEE(S):

corporation)

NUMBER KIND \_\_\_\_\_\_\_ US 5549887 19960827 PATENT INFORMATION:

US 1994-355636 19941214 (8) APPLICATION INFO.:

Continuation-in-part of Ser. No. US 1994-199763, filed RELATED APPLN. INFO.:

on 22 Feb 1994

Utility DOCUMENT TYPE: FILE SEGMENT: Granted

Ivy, C. Warren PRIMARY EXAMINER: ASSISTANT EXAMINER: Huang, Evelyn

Marshall, O'Toole, Gerstein, Murray & Borun LEGAL REPRESENTATIVE:

NUMBER OF CLAIMS: EXEMPLARY CLAIM: LINE COUNT: 1667

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

Gelled or solid antiperspirant compositions comprising an

antiperspirant compound, a borate crosslinker, a hydrophilic polymeric binder, a carrier, and, optionally, a softening agent, are disclosed.

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

L14 ANSWER 5 OF 5 USPATFULL on STN

96:60434 USPATFULL ACCESSION NUMBER: TITLE: Antiperspirant deodorant

compositions

Gallequillos, Ramiro, Glendale Heights, IL, United INVENTOR(S):

States

Radd, Billie L., Naperville, IL, United States Jadav, Anjana K., Chicago, IL, United States

Helene Curtis, Inc., Chicago, IL, United States (U.S. PATENT ASSIGNEE(S):

corporation)

NUMBER KIND DATE US 5534245 PATENT INFORMATION: 19960709 US 1995-373111 APPLICATION INFO.:

19950117 (8)

Continuation-in-part of Ser. No. US 1994-199492, filed RELATED APPLN. INFO.:

on 22 Feb 1994

DOCUMENT TYPE: Utility FILE SEGMENT: Granted

Ivy, C. Warren PRIMARY EXAMINER: ASSISTANT EXAMINER: Huang, Evelyn

Marshall, O'Toole, Gerstein, Murray & Borun LEGAL REPRESENTATIVE:

NUMBER OF CLAIMS: 27 EXEMPLARY CLAIM: LINE COUNT: 1045

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

Roll-on or gel antiperspirant compositions comprising an

antiperspirant compound, a hydrophilic polymer, a carrier, and,

optionally, a softening agent, are disclosed.

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

=> s clear?

1442065 CLEAR?

=> s 114 and 115

5 L14 AND L15 L16

=> s us5534245/pn

L17 1 US5534245/PN

=> s cream? or soft solid? or stick?

89800 CREAM? 350688 SOFT

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10/632,407
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1252731 SOLID?
         1412 SOFT SOLID?
                 (SOFT (W) SOLID?)
        205405 STICK?
        281680 CREAM? OR SOFT SOLID? OR STICK?
L18
=> s 118 and 117
            1 L18 AND L17
L19
=> d his
     (FILE 'HOME' ENTERED AT 12:51:00 ON 06 FEB 2006)
     FILE 'USPATFULL' ENTERED AT 12:51:28 ON 06 FEB 2006
         359814 S MICROEMULSION? OR EMULSION? OR ENCAPSUL?
L1
          56901 S OIL-IN-WATER?
L2
          11524 S ANTIPERSPIRANT? OR DEODORANT?
L3
L4
            850 S L3/TI
L5
            120 S L4 AND L2
            110 S L5 AND L1
L6
         469837 S GEL?
L7
             96 S L6 AND L7
L8
         44070 S CELLULOSIC?
Ь9
              8 S L8 AND L9
L10
         151656 S WAX?
L11
              8 S L10 AND L11
L12
        148590 S HARDNESS?
L13
              5 S L12 AND L13
L14
        1442065 S CLEAR?
L15
              5 S L14 AND L15
L16
              1 S US5534245/PN
L17
         281680 S CREAM? OR SOFT SOLID? OR STICK?
L18
              1 S L18 AND L17
L19
=> s l19 and l16
             1 L19 AND L16
L20
=> d kwic
L20 ANSWER 1 OF 1 USPATFULL on STN
       Antiperspirant deodorant compositions
ΤI
                               19960709
                                                                     <---
PΙ
       US 5534245
       Roll-on or gel antiperspirant compositions comprising an
AB
       antiperspirant compound, a hydrophilic polymer, a carrier, and,
       optionally, a softening agent, are disclosed.
       Antiperspirant compositions are available in a variety of forms, such as
SUMM
       aerosol suspensions; pump sprays; roll-on powders; emulsions
       or suspensions; and solid gels, waxes or
       suspensions. Antiperspirant compositions traditionally have been
       prepared as either oil-in-water emulsions
       or water-in-oil emulsions. Therefore, antiperspirant
       compositions of any form typically have a milky or opaque appearance and
       are manufactured by complex methods. Antiperspirant compositions
       prepared as emulsions often feel wet or oily when applied to
       the skin, and often remain tacky after the carrier of the composition
       evaporates. In addition, many emulsion-type antiperspirant
       compositions leave a white, staining residue on contacted skin or
       clothing.
       Roll-on and gelled emulsion-type antiperspirant
SUMM
       compositions are used by rubbing an area of the body, such as the
       underarm, to apply a layer of the composition to the skin, and thereby
       reduce odor and/or perspiration. Roll-on and gel
```

SUMM

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"Deodorant and.

```
antiperspirant compositions preferably possess the esthetic properties
of smoothness, nonoiliness and nontackiness. Gelled
antiperspirant compositions also require a sufficient firmness to
maintain its shape. Clarity, or transparency, of antiperspirant
compositions also is a.
        viscosity to adhere to the skin, resists dripping off or
running down the skin, and yet is not tacky or sticky. A
gel antiperspirant composition is difficult to formulate and
manufacture because the composition requires sufficient firmness to
withstand rubbing across the skin. . . the antiperspirant compound to
the skin. Additional formulation parameters include viscosity control,
lack of syneresis and nontackiness. Transparent, roll-on or gel
antiperspirant compositions are more difficult to formulate because of
the added requirement of transparency.
A transparent roll-on or gel antiperspirant composition which
has esthetic and functional properties equal to or better than
presently-available antiperspirant compositions is highly desired by
consumers. However, providing a commercially-acceptable, transparent
roll-on or gel antiperspirant composition requires overcoming
several formulation and manufacturing problems.
Transparent antiperspirant compositions, especially in the roll-on or
gel form, are particularly favored by consumers because such
transparent products are esthetically-appealing and project the
appearance of product purity, safety,.
Solid antiperspirant compositions are divided into three main classes,
i.e., compressed powder sticks, gel sticks
and wax sticks. Each of these classes has
advantages, but each class also has particular disadvantages. Compressed
powder sticks for example are frequently brittle and hard, and
leave a cosmetically-unacceptable powdery residue after application.
Frequently, wax-based products are cosmetically unacceptable
because of such factors as hardness, greasiness and tackiness.
The opacity of wax sticks and the
visually-observable white residue remaining after application also are
esthetically undesirable.
Gel-type solid antiperspirant compositions have several
advantages over both compressed powder sticks and wax
sticks. For example, the gel antiperspirant
compositions leave less residue or dust on the skin. The gel
antiperspirant compositions also glide easily over the skin surface
resulting in an easy and comfortable application of the composition.
However, the preparation of antiperspirant compositions in the form of
an effective and stable gel is difficult. For example, a
critical ingredient in gel antiperspirant compositions is the
gelling agent. Many prior gel antiperspirant
compositions comprise gelled hydroalcoholic solutions
including a gelling agent, such as sodium stearate, to form
the gel. However, common gelling agents cannot be
used in the presence of acidic antiperspirant compounds because of an
interaction between the gelling agent, which is alkaline, and
the antiperspirant compound.
Prior transparent, gel antiperspirant compositions also
typically were divided into three main classes. One of these classes is
the optically-clear gelled emulsion
compositions. These compositions include a water phase and an oil phase.
The oil phase is suspended in the water phase by using a sufficient
amount of an appropriate emulsifier or emulsifiers. The
emulsions conventionally contained waxes, silicones,
clays and emollients. The optically-clear gelled
emulsion compositions are illustrated in U.S. Pat. Nos.
4,673,570, 4,268,499, 4,278,655, and 4,350,605; EP 0 450 597; and in
```

10/632,407 The optically-clear gelled emulsion SUMM compositions often exhibit the disadvantages of composition instability during storage; the development of a hazy or milky appearance during storage; a stringy, tacky, oily consistency and other undesirable esthetics. In addition, the emulsion gel compositions often leave a visible residue, in the form of a white layer, on the skin or clothing. Another disadvantage of opticallyclear gelled emulsion compositions is the complex method of preparing an optically-clear gelled emulsion composition. The method traditionally requires high shear rates during mixing, high processing temperatures, and a series of cooling and heating process steps. In one embodiment of the present invention, optically-clear gelled emulsion compositions are prepared by a simple method to provide antiperspirant compositions that overcome the above-described disadvantages of optically-clear gelled emulsion compositions. SUMM A second class of transparent gel antiperspirant compositions is antiperspirant compositions thickened with 1,3:2,4-dibenzylidenesorbitol (DBS) or DBS derivatives. Such transparent antiperspirant compositions are disclosed in U.S.. Transparent, gelled antiperspirant compositions thickened with DBS or DBS-type compounds have a major disadvantage in that the

SUMM compositions are unstable in the.

SUMM The third class of transparent gel antiperspirant compositions is the acid-base complex gels. These transparent antiperspirant compositions are prepared by interacting the active antiperspirant compound with a carboxylic acid salt. Transparent acid-based complex gels are disclosed, for example, in U.S. Pat. Nos. 3,255,082 and 2,876,163; and in European Publication No. 0 448 278. U.S. Pat. Nos. 2,607,658 and 2,645,616 disclose similar gels comprising an aluminum chlorhydroxy complex and a borate.

SUMM . by the salt, thereby reducing the efficacy of the antiperspirant compound and, accordingly, the antiperspirant composition. In addition, the resulting gels are very brittle, tacky, and/or possess other undesirable esthetic properties, such as in the compositions disclosed in U.S. Pat. No. 3,255,082, which are emulsions or sols and therefore are often opaque.

SUMM The problems associated with gel antiperspirants can be partially overcome by formulating a roll-on antiperspirant. Roll-on antiperspirants typically are viscous liquids to semisolids. However, roll-on.

SUMM Although numerous patents disclose transparent gel antiperspirant compositions, the gel compositions designated as clear or transparent do not have the clarity desired by consumers. Some transparent antiperspirant compositions also exhibit syneresis, or phase separation,.

Investigators have continually sought to provide roll-on or gel SUMM antiperspirant compositions having both long-term stability and sufficient esthetic and functional properties for consumer acceptance. These esthetic and functional properties. . . skin and clothing, and the ability to effectively deliver the antiperspirant compound to the skin without providing a tacky or sticky feeling. The present invention is directed to providing roll-on or gel antiperspirant compositions, and preferably transparent compositions, exhibiting these consumer-acceptable esthetic and functional properties.

SUMM The present invention relates to roll-on or gel antiperspirant compositions having improved efficacy and esthetics, and to methods of using the antiperspirant compositions. More particularly, the present invention is directed to a transparent, roll-on or gel antiperspirant composition comprising an antiperspirant compound; a hydrophilic polymer; a carrier; and, optionally, a softening agent.

- SUMM In particular, the roll-on or **gel** or solid antiperspirant compositions comprise:
- SUMM The transparent, roll-on or **gel** antiperspirant compositions maintain composition clarity over extended storage periods, are essentially nonstaining and nonwhitening to skin and clothing, effectively deliver. . .
- SUMM In a preferred embodiment, the transparent roll-on or **gel** antiperspirant composition comprises:
- SUMM . . . of at least about 20,000, a polyethylene glycol having a weight average molecular weight of at least 100,000, a water-soluble cellulosic polymer, and mixtures thereof;
- SUMM In another preferred embodiment, the transparent, roll-on or **gel** antiperspirant compositions include a hydrophobic compound to improve a particular esthetic or functional property of the antiperspirant compound. The hydrophobic. . .
- SUMM . . . malodors associated with human perspiration, especially underarm odor. The method comprises topically applying an effective amount of a roll-on or gel antiperspirant composition of the present invention to the skin of a human.
- DETD A roll-on or **gel** antiperspirant composition of the present invention comprises an antiperspirant compound, a hydrophilic polymer, a carrier, and, optionally, a softening agent. In particular, the roll-on or **gel** antiperspirant compositions have a pH of about 2 to about 6 and comprise:
- DETD The transparent roll-on or **gel** antiperspirant compositions are stable to phase separation, do not become hazy or milky during storage, and exhibit exceptional esthetic and. . .
- DETD The present roll-on or **gel** antiperspirant compositions incorporate any of the antiperspirant compounds known in the art, such as the astringent salts. The astringent salts. . .
- DETD The antiperspirant compound is present in the **gelled** antiperspirant composition in an amount of about 1% to about 40%, and preferably about 5% to about 30%, by weight. . .
- DETD . . . (metal to chlorine) of about 0.73 to about 1.93. These antiperspirant compounds typically are acidic in nature, thereby providing a **gelled** antiperspirant composition having a pH less than 7, and typically having a pH of about 2 to about 6, and. .
- DETD In addition to the antiperspirant compound, a roll-on or **gel** antiperspirant composition of the present invention also includes about 0.005% to about 10%, and preferably about 0.01% to about 5%,. . .
- DETD A roll-on or **gel** antiperspirant composition including an antiperspirant compound, like an aluminum chlorohydrate, and a hydrophilic polymer is a transparent, viscous or **gelled** composition. The viscosity and **gel** consistency can be adjusted to provide a commercially-acceptable product.
- DETD . . . are not limited to, polyethylene glycols, polypropylene glycols, polyacrylamides, polymethacrylamides, polyvinyl alcohols, polyvinyl pyrrolidones, dimethicone copolyols, alkyl dimethicone copolyols, water-soluble cellulosic polymers, hydroxypropylmethylcellulose, hydroxyethyl cellulose, hydroxybutylmethylcellulose, carboxymethylcellulose, polyoxyethylenepolyoxypropylene copolymers, polyurethanes, and mixtures thereof, as long as the hydrophilic polymer is water. . .
- DETD The carrier of the present roll-on or **gel** antiperspirant composition comprises water, water-soluble solvents and mixtures thereof. Exemplary carriers include, but are not limited to, water, ethylene glycol,. . .
- DETD The present roll-on or **gel** antiperspirant compositions also can include an optional softening agent. The softening agent ensures efficacious delivery of the antiperspirant composition to. . .
- DETD In addition to the essential ingredients and the optional softening agent, the present roll-on or gel antiperspirant compositions

- also can include other optional ingredients traditionally included in antiperspirant compositions. These optional ingredients include, but are not. . .
- DETD The present roll-on or **gel** antiperspirant compositions typically are transparent. However, opacifying agents, pearlescent agents or fillers (e.g., titanium dioxide or a styrene-acrylamide copolymer) that. . .
- DETD Other suitable hydrophobic compounds include waxes, oils and fats, and water-insoluble emollients, like fatty (C.sub.8 -C.sub.22) alcohols. The hydrophobic compounds are emulsified by including an emulsifying. . .
- DETD To demonstrate the roll-on or **gel** antiperspirant compositions of the present invention, the following nonlimiting examples were prepared. In some cases, the composition of a particular. . . antiperspirant compositions have the added esthetic benefit of being transparent. Heretofore, transparency has been difficult to achieve in roll-on or **gel** antiperspirant compositions because the **gelling** agents either interacted with the antiperspirant compound or were ineffective at a low pH of about 2 to about 6.
- DETD In accordance with another important feature of the present invention, the transparent roll-on or **gel** antiperspirant compositions of the present invention are manufactured by simply admixing composition ingredients at a relatively low temperature. Contrary to prior methods of manufacturing roll-on or **gel** antiperspirant compositions, the elevated temperatures needed to melt the thickening agents, and the long cooling times to provide the antiperspirant. . .
- DETD . . . following examples, the antiperspirant compositions were transparent and phase-stable over the life of the product; were viscous (roll-on) or firm (gel); were easy to apply and effectively delivered the antiperspirant compound to the skin; and did not whiten the skin or . .
- DETD The composition of Example 1 was a slightly hazy, pale yellow, flowable gel-like composition which spread easily on the skin and dried quickly, leaving behind a film. The composition of Example 1 had. . .
- DETD Accordingly, a sufficient amount of hydrophilic polymer in the composition provides a roll-on to **gel** composition of desired consistency. The necessary amount of hydrophilic polymer to provide a desired composition varies with the amount of. . .
- DETD For a **gel** antiperspirant composition, a sufficient amount of hydrophilic polymeric binder is present in the antiperspirant composition if the composition has a. . .
- DETD Present-day roll-on and **gel** antiperspirants leave a cosmetically-unacceptable white residue on the skin or clothing after application to the skin. The present compositions incorporating a hydrophilic polymer in roll-on or **gel** antiperspirant compositions have a consumer acceptable firmness or viscosity and also reduce the white residue on skin and clothing.
- DETD The following compositions of Examples 2-5 demonstrate that incorporating a hydrophilic polymer in roll-on or **gel** antiperspirant compositions leaves no visually-observable white residue on the skin. The compositions of Examples 2 and 3 were identical, except. . .
- DETD . . . the present invention also can incorporate a softening agent. The softening agent improves the ability of the transparent, roll-on or gel antiperspirant composition to deliver the antiperspirant compound to the skin. The antiperspirant compositions including a softening agent were roll-on or gel products having excellent esthetic and functional properties, including an improved ability to deliver the antiperspirant compound to the skin. A. . .
- DETD In accordance with an important feature of the present invention, the transparent roll-on or **gel** antiperspirant compositions also can incorporate an emulsified hydrophobic compound and maintain

```
composition transparency, efficacy and esthetics. Such antiperspirant
       compositions therefore.
                compound, such as, for example, hydrocarbon oils, volatile and
DETD
       nonvolatile hydrocarbon fluids, volatile cyclic dimethylsiloxanes,
       volatile and nonvolatile linear dimethylsiloxanes, waxes, and
       saturated and unsaturated oils and fats, and water-insoluble emollients,
       such as fatty (C.sub.8 -C.sub.22) alcohols. The oil phase
       conventionally.
               then was added to phase II, slowly, and with mixing. The
DETD
       admixture initially was very viscous, then set into a gel. The
       composition of Example 6 was a water-clear gel. The
       composition of Example 7 was a slightly hazy gel. The
       compositions of Examples 6 and 7 each exhibited good tactile properties.
DETD
       Roll-on or gel antiperspirant compositions of the present
       invention incorporating a hydrophobic compound exhibited
       consumer-acceptable tack, transparency, viscosity or firmness, and
       pay-off (ability.
       A transparent, roll-on or gel antiperspirant compositions of
DETD
       the present invention including emulsified hydrophobic components can be
       prepared. By a judicious choice of ingredients, the transparent roll-on
       or gel antiperspirant compositions demonstrate excellent
       esthetic and functional properties, such as transparency, pay-off,
       viscosity or firmness and low tack. In addition,.
CLM
       What is claimed is:
       1. A roll-on or gel antiperspirant composition comprising: (a)
       about 1% to about 40% by weight of an antiperspirant compound; (b) about
       0.005% to about.
       6. The antiperspirant composition of claim 1 wherein the composition is
       a gel having a viscosity of about 50,000 to about 200,000
       centipoise millimeters.
       23. A roll-on or gel antiperspirant composition comprising:
       (a) about 5% to about 30% by weight of an aluminum halide, an aluminum
       hydroxyhalide a zirconyl. .
=> d his
     (FILE 'HOME' ENTERED AT 12:51:00 ON 06 FEB 2006)
     FILE 'USPATFULL' ENTERED AT 12:51:28 ON 06 FEB 2006
L1
         359814 S MICROEMULSION? OR EMULSION? OR ENCAPSUL?
L2
          56901 S OIL-IN-WATER?
          11524 S ANTIPERSPIRANT? OR DEODORANT?
L3
            850 S L3/TI
L4
            120 S L4 AND L2
L5
            110 S L5 AND L1
L6
         469837 S GEL?
L7
             96 S L6 AND L7
L8
         44070 S CELLULOSIC?
L9
              8 S L8 AND L9
L10
         151656 S WAX?
L11
              8 S L10 AND L11
L12
         148590 S HARDNESS?
L13
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5 S L12 AND L13

5 S L14 AND L15 1 S US5534245/PN

1 S L18 AND L17

1 S L19 AND L16

281680 S CREAM? OR SOFT SOLID? OR STICK?

1442065 S CLEAR?

L14

L15 L16

L17

L18

L19

L20

=> s 117 and 113

L21 1 L17 AND L13

=> d kwic

L21 ANSWER 1 OF 1 USPATFULL on STN

PI US 5534245 19960709

SUMM . . . hard, and leave a cosmetically-unacceptable powdery residue after application. Frequently, wax-based products are cosmetically unacceptable because of such factors as hardness, greasiness and tackiness. The opacity of wax sticks and the visually-observable white residue remaining after application also are esthetically undesirable.

=> s 115 and 117

L22 1 L15 AND L17

=> d kwic

L22 ANSWER 1 OF 1 USPATFULL on STN

PI US 5534245 19960709

Prior transparent, gel antiperspirant compositions also typically were divided into three main classes. One of these classes is the optically-clear gelled emulsion compositions. These compositions include a water phase and an oil phase. The oil phase is suspended in the. . . using a sufficient amount of an appropriate emulsifier or emulsifiers. The emulsions conventionally contained waxes, silicones, clays and emollients. The optically-clear gelled emulsion compositions are illustrated in U.S. Pat. Nos. 4,673,570, 4,268,499, 4,278,655, and 4,350,605; EP 0 450 597; and in. . .

The optically-clear gelled emulsion compositions often exhibit the disadvantages of composition instability during storage; the development of a hazy or milky appearance. . . often leave a visible residue, in the form of a white layer, on the skin or clothing. Another disadvantage of optically-clear gelled emulsion compositions is the complex method of preparing an optically-clear gelled emulsion composition. The method traditionally requires high shear rates during mixing, high processing temperatures, and a series of cooling and heating process steps. In one embodiment of the present invention, optically-clear gelled emulsion compositions are prepared by a simple method to provide antiperspirant compositions that overcome the above-described disadvantages of optically-clear gelled emulsion compositions.

SUMM Although numerous patents disclose transparent gel antiperspirant compositions, the gel compositions designated as **clear** or transparent do not have the clarity desired by consumers. Some transparent antiperspirant compositions also exhibit syneresis, or phase separation, . . .

DETD . . . with mixing. The admixture initially was very viscous, then set into a gel. The composition of Example 6 was a water-clear gel. The composition of Example 7 was a slightly hazy gel. The compositions of Examples 6 and 7 each exhibited. . .

L28 ANSWER 1 OF 1 USPATFULL on STN

US 5635165 19970603 PΙ

SUMM

. . . and leave a cosmetically unacceptable powdery residue after application. Frequently, wax-based products are cosmetically unacceptable because of such factors as hardness, greasiness and tackiness. The visually observable white residue remaining after application also is esthetically undesirable.

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                USPAT2
                IPC 8 searching in IFIPAT, IFIUDB, and IFICDB
NEWS 9
        JAN 13
NEWS 10 JAN 13
                New IPC 8 SEARCH, DISPLAY, and SELECT enhancements added to
                INPADOC
NEWS 11 JAN 17 Pre-1988 INPI data added to MARPAT
NEWS 12 JAN 17 IPC 8 in the WPI family of databases including WPIFV
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                added to TULSA
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ENTRY SESSION FULL ESTIMATED COST 0.21 0.21 FILE 'USPATFULL' ENTERED AT 13:01:34 ON 06 FEB 2006 CA INDEXING COPYRIGHT (C) 2006 AMERICAN CHEMICAL SOCIETY (ACS) FILE COVERS 1971 TO PATENT PUBLICATION DATE: 2 Feb 2006 (20060202/PD) FILE LAST UPDATED: 2 Feb 2006 (20060202/ED) HIGHEST GRANTED PATENT NUMBER: US6993790 HIGHEST APPLICATION PUBLICATION NUMBER: US2006026727 CA INDEXING IS CURRENT THROUGH 2 Feb 2006 (20060202/UPCA) ISSUE CLASS FIELDS (/INCL) CURRENT THROUGH: 2 Feb 2006 (20060202/PD) REVISED CLASS FIELDS (/NCL) LAST RELOADED: Dec 2005 USPTO MANUAL OF CLASSIFICATIONS THESAURUS ISSUE DATE: Dec 2005 => s antiperspirant? or deodorant? 3629 ANTIPERSPIRANT? 10445 DEODORANT? L1 11524 ANTIPERSPIRANT? OR DEODORANT? => s l1/ti 445 ANTIPERSPIRANT?/TI 498 DEODORANT?/TI 850 (ANTIPERSPIRANT?/TI OR DEODORANT?/TI) **L2** => s microemulsion? or emulsion? or encapsul? 13308 MICROEMULSION? 222141 EMULSION? 174092 ENCAPSUL? 359814 MICROEMULSION? OR EMULSION? OR ENCAPSUL? 1.3 => s 12 and 13 342 L2 AND L3 => s cellulosic? or cellulose? 44070 CELLULOSIC? 255895 CELLULOSE? L5 271258 CELLULOSIC? OR CELLULOSE? => s 14 and 15 L6 110 L4 AND L5 => s oil-in-water? 581756 OIL 1305183 WATER? 1.7 56901 OIL-IN-WATER? (OIL (1W) WATER?) => s 16 and 17 37 L6 AND L7 L8 => s cream? or soft solid? or stick?

=> s 18 and 19

L9

89800 CREAM? 350688 SOFT 1252731 SOLID?

205405 STICK?

1412 SOFT SOLID?

(SOFT(W)SOLID?)

281680 CREAM? OR SOFT SOLID? OR STICK?

10/632,407

35 L8 AND L9 L10

=> s gel?

L11 469837 GEL?

=> s 110 and 111

34 L10 AND L11 L12

=> s hardness?

L13 148590 HARDNESS?

=> s 112 and 113

9 L12 AND L13 L14

=> s polymer? or wax?

731584 POLYMER?

151656 WAX?

L15 787167 POLYMER? OR WAX?

=> s 114 and 115

9 L14 AND L15

=> d 1-9 ibib abs

L16 ANSWER 1 OF 9 USPATFULL on STN

ACCESSION NUMBER: 2004:306455 USPATFULL

TITLE: Suspension free and elastomer free

antiperspirant cream

INVENTOR(S): Popoff, Christine, Morganville, NJ, UNITED STATES

Holerca, Marian, Somerset, NJ, UNITED STATES

NUMBER KIND DATE -----

US 2004241123 A1 20041202 US 2003-449289 A1 20030530 (10) PATENT INFORMATION: APPLICATION INFO.:

DOCUMENT TYPE: Utility FILE SEGMENT: APPLICATION

LEGAL REPRESENTATIVE: Colgate-Palmolive Company, 909 River Road, P.O. Box

1343, Piscataway, NJ, 08855-1343

NUMBER OF CLAIMS: 17 EXEMPLARY CLAIM: 1 LINE COUNT: 1217

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

The invention is a suspension free and elastomer-free composition comprising: (a) 0.1-30 weight % of an antiperspirant active having a low metal to chloride ratio in the range of 0.9 to 1.5:1; (b) 7-28.4 weight % of one or more volatile silicones having a flash point of 100 degrees C. or less; (c) 0.6-2.0 weight % of a silicone surfactant having an HLB value≤8; (d) 30-70 weight % water; (e) 0-3 weight % of a water soluble glycol or polyglycol; (f) 1-5% silicone emollient; and (q) 0-3 weight % of a non-siliconized organic fragrance solubilizer; wherein the composition is optically a white suspension-free cream and has a viscosity greater than 150,000 centipoise and a ratio of oil phase to water phase in the range of 10:90 to 30:70.

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

L16 ANSWER 2 OF 9 USPATFULL on STN

ACCESSION NUMBER: 2002:321998 USPATFULL

TITLE: ANTIPERSPIRANT OR DEODORANT

COMPOSITIONS

INVENTOR(S): McGlone, Francis, Bebington, UNITED KINGDOM Paterson, Sarah, Bebington, UNITED KINGDOM

Rawlings, Anthony Vincent, Bebington, UNITED KINGDOM

Rukwied, Roman, Bebington, UNITED KINGDOM Watkinson, Allan, Bedford, UNITED KINGDOM

PATENT ASSIGNEE(S): Unilever Home & Personal Care USA, Division of Conopco,

Inc. (non-U.S. corporation)

NUMBER KIND DATE -----US 2002182159 A1 20021205 US 6503492 B2 20030107 US 2002-79083 A1 20020219 (10) PATENT INFORMATION: APPLICATION INFO.:

> NUMBER DATE -----

GB 2001-4268 PRIORITY INFORMATION: 20010221

DOCUMENT TYPE: Utility FILE SEGMENT: APPLICATION

LEGAL REPRESENTATIVE: UNILEVER, PATENT DEPARTMENT, 45 RIVER ROAD, EDGEWATER,

NJ, 07020

NUMBER OF CLAIMS: 14 EXEMPLARY CLAIM: 1 LINE COUNT: 992

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

Deodorant and antiperspirant compositions comprising an aluminum or aluminum-zirconium active can suffer from perceived irritancy when applied topically, which is generally manifested as an itch sensation. This irritancy can be ameliorated or overcome by incorporating within the composition a cannabanoid receptor (CBR) activating agent, and especially an amount selected in the range of from 0.25 to 10 wt %.

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

L16 ANSWER 3 OF 9 USPATFULL on STN

ACCESSION NUMBER: 2002:9640 USPATFULL

TITLE: Antiperspirant product with dibenzylidene sorbitol and elastomer in dimethicone

INVENTOR(S): Mattai, Jairajh, Piscataway, NJ, United States

Ortiz, Claudio, Dayton, NJ, United States Guenin, Eric, Pennington, NJ, United States Afflitto, John, Brookside, NJ, United States

Colgate-Palmolive Company, New York, NY, United States PATENT ASSIGNEE(S):

(U.S. corporation)

NUMBER KIND DATE -----US 6338841 B1 20020115 US 2001-682101 20010719 (9) PATENT INFORMATION: APPLICATION INFO.:

DOCUMENT TYPE: Utility FILE SEGMENT: GRANTED

PRIMARY EXAMINER: Dodson, Shelley A. LEGAL REPRESENTATIVE: Miano, Rosemary M. NIMBER OF CLAIMS: 13

NUMBER OF CLAIMS: 13 EXEMPLARY CLAIM:

NUMBER OF DRAWINGS: 0 Drawing Figure(s); 0 Drawing Page(s)

LINE COUNT: 931

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

This invention comprises a clear to translucent anhydrous stick or gel antiperspirant and/or deodorant product having low tack and comprising: (a) a solvent phase comprising: (i) 0.2-4.0 weight % dibenzylidene sorbitol; (ii) 0.05-1.0 weight % of a co-gellant or structural integrity enhancer; (iii) 25-75 weight % of a solvent

selected from the group consisting of polyhydric alcohols; (iv) an effective amount of an antiperspirant or deodorant; and (v) 0.1-5 weight % dimethicone copolyol; and (b) an oil phase comprising: (i) 0.25-5 weight % of a silicone elastomer (on a solids basis) in a first dimethicone wherein the dimethicone has a viscosity in the range of 6-100 centistokes and a flashpoint in the range of about greater than 115 degrees C. to 300 degrees C.; and (ii) 1-25 weight % of a second dimethicone (including the dimethicone from part (b)(i)), wherein the second dimethicone may be selected from the same group or a different group than the first dimethicone; and (iii) 0-10 weight % emollients; wherein the oil phase is 5-50% of the composition and the solvent phase is 50-95% of the composition.

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

L16 ANSWER 4 OF 9 USPATFULL on STN

ACCESSION NUMBER: 97:47083 USPATFULL
TITLE: Antiperspirant deodorant

compositions

INVENTOR(S): Galleguillos, Ramiro, Glendale Heights, IL, United

States

Radd, Billie L., Naperville, IL, United States Jadav, Anjana K., Chicago, IL, United States

PATENT ASSIGNEE(S): Helene Curtis, Inc., Chicago, IL, United States (U.S.

corporation)

APPLICATION INFO.: US 1996-635674 19960422 (8)
RELATED APPLN. INFO.: Continuation of Ser. No. US 1995-373111,

I. INFO.: Continuation of Ser. No. US 1995-373111, filed on 17 Jan 1995, now patented, Pat. No. US 5534245 which is a continuation-in-part of Ser. No. US 1994-199492, filed

on 22 Feb 1994, now abandoned

DOCUMENT TYPE: Utility FILE SEGMENT: Granted

PRIMARY EXAMINER: Ivy, C. Warren ASSISTANT EXAMINER: Huang, Evelyn

LEGAL REPRESENTATIVE: Marshall, O'Toole, Gerstein, Murray & Borun

NUMBER OF CLAIMS: 27
EXEMPLARY CLAIM: 1
LINE COUNT: 1055

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

AB Roll-on or **gel** antiperspirant compositions comprising an antiperspirant compound, a hydrophilic **polymer**, a carrier, and, optionally, a softening agent, are disclosed.

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

L16 ANSWER 5 OF 9 USPATFULL on STN

ACCESSION NUMBER: 97:47082 USPATFULL
TITLE: Antiperspirant deodorant

compositions

INVENTOR(S): Panitch, Maximo M., Skokie, IL, United States

PATENT ASSIGNEE(S): Helene Curtis, Inc., Chicago, IL, United States (U.S.

corporation)

FILE SEGMENT: Granted

PRIMARY EXAMINER: Dodson, Shelley A.

Marshall, O'Toole, Gerstein, Murray & Borun LEGAL REPRESENTATIVE:

NUMBER OF CLAIMS: EXEMPLARY CLAIM: LINE COUNT: 1179

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

Gel antiperspirant compositions comprising an antiperspirant compound, a gelling agent selected from the group consisting of a sterol and a starch hydrolyzate ester of a C.sub.8 -C.sub.22 carboxylic acid, a carrier comprising a silicone or a hydrocarbon, and, optionally, a fatty alcohol, a fatty ester, water, or a mixture thereof, are disclosed. Aerosol antiperspirant compositions also are disclosed.

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

L16 ANSWER 6 OF 9 USPATFULL on STN

ACCESSION NUMBER: 97:44744 USPATFULL TITLE: Antiperspirant deodorant

compositions

INVENTOR(S): Gallequillos, Ramiro, Glendale Heights, IL, United

States

Panitch, Maximo M., Skokie, IL, United States Jadav, Anjana K., Chicago, IL, United States

Helene Curtis, Inc., Chicago, IL, United States (U.S. PATENT ASSIGNEE(S):

corporation)

NUMBER KIND DATE \_\_\_\_\_\_ US 5632974 PATENT INFORMATION: 19970527 US 1996-658320

APPLICATION INFO.: 19960606 (8) Continuation of Ser. No. US 1994-355636, filed on 14 RELATED APPLN. INFO.:

Dec 1994, now patented, Pat. No. US 5549887 which is a continuation-in-part of Ser. No. US 1994-199763, filed

on 22 Feb 1994, now abandoned

Utility DOCUMENT TYPE: FILE SEGMENT: Granted

PRIMARY EXAMINER: Ivy, C. Warren ASSISTANT EXAMINER: Huang, Evelyn

LEGAL REPRESENTATIVE: Marshall, O'Toole, Gerstein, Murray & Borun

NUMBER OF CLAIMS: 29 EXEMPLARY CLAIM: 1 LINE COUNT: 1659

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

Gelled or solid antiperspirant compositions comprising an antiperspirant compound, a borate crosslinker, a hydrophilic polymeric binder, a carrier, and, optionally, a softening agent,

are disclosed.

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

L16 ANSWER 7 OF 9 USPATFULL on STN

ACCESSION NUMBER: 96:77547 USPATFULL Antiperspirant deodorant TITLE:

compositions

INVENTOR (S): Galleguillos, Ramiro, Glendale Heights, IL, United

States

Panitch, Maximo M., Skokie, IL, United States Jadav, Anjana K., Chicago, IL, United States

PATENT ASSIGNEE(S): Helene Curtis, Inc., Chicago, IL, United States (U.S.

corporation)

NUMBER KIND DATE

PATENT INFORMATION: US 5549887 19960827 APPLICATION INFO.: US 1994-355636 19941214 (8)

RELATED APPLN. INFO.: Continuation-in-part of Ser. No. US 1994-199763, filed

on 22 Feb 1994

DOCUMENT TYPE: Utility FILE SEGMENT: Granted

PRIMARY EXAMINER: Ivy, C. Warren ASSISTANT EXAMINER: Huang, Evelyn

LEGAL REPRESENTATIVE: Marshall, O'Toole, Gerstein, Murray & Borun

NUMBER OF CLAIMS: 29 EXEMPLARY CLAIM: 1 LINE COUNT: 1667

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

AB Gelled or solid antiperspirant compositions comprising an antiperspirant compound, a borate crosslinker, a hydrophilic polymeric binder, a carrier, and, optionally, a softening agent,

are disclosed.

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

L16 ANSWER 8 OF 9 USPATFULL on STN

ACCESSION NUMBER: 96:60434 USPATFULL
TITLE: Antiperspirant deodorant

compositions

INVENTOR(S): Galleguillos, Ramiro, Glendale Heights, IL, United

States

Radd, Billie L., Naperville, IL, United States Jadav, Anjana K., Chicago, IL, United States

PATENT ASSIGNEE(S): Helene Curtis, Inc., Chicago, IL, United States (U.S.

corporation)

NUMBER KIND DATE

PATENT INFORMATION: US 5534245 19960709 APPLICATION INFO.: US 1995-373111 19950117 (8)

RELATED APPLN. INFO.: Continuation-in-part of Ser. No. US 1994-199492, filed

on 22 Feb 1994

DOCUMENT TYPE: Utility FILE SEGMENT: Granted

PRIMARY EXAMINER: Ivy, C. Warren ASSISTANT EXAMINER: Huang, Evelyn

LEGAL REPRESENTATIVE: Marshall, O'Toole, Gerstein, Murray & Borun

NUMBER OF CLAIMS: 27
EXEMPLARY CLAIM: 1
LINE COUNT: 1045

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

AB Roll-on or **gel** antiperspirant compositions comprising an antiperspirant compound, a hydrophilic **polymer**, a carrier,

and, optionally, a softening agent, are disclosed.

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

L16 ANSWER 9 OF 9 USPATFULL on STN

ACCESSION NUMBER: 96:22893 USPATFULL

TITLE: Deodorant and antiperspirant

compositions containing polyamide gelling

agent

INVENTOR(S): Mendolia, Michael S., Bridgewater, NJ, United States

Esposito, Anthony, Roselle, NJ, United States Tassoff, James A., West Caldwell, NJ, United States Ross, Lloyd, Hampton, NJ, United States

Fessock, Paul J., South Plainfield, NJ, United States Barr, Morton L., East Brunswick, NJ, United States Vincenti, Paul J., Jefferson, NJ, United States

PATENT ASSIGNEE(S):

The Mennen Company, Morristown, NJ, United States (U.S.

corporation)

NUMBER KIND DATE -----

US 5500209 US 1994-214111 PATENT INFORMATION: 19960319 19940317 (8) APPLICATION INFO.:

DOCUMENT TYPE: Utility FILE SEGMENT: Granted

PRIMARY EXAMINER: Ivy, C. Warren ASSISTANT EXAMINER: Huang, Evelyn

LEGAL REPRESENTATIVE: Antonelli, Terry, Stout & Kraus

NUMBER OF CLAIMS: 49 EXEMPLARY CLAIM: LINE COUNT: 1455

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

Disclosed is a gel or stick composition for reduction of body malodor, containing active deodorant and/or antiperspirant ingredients, a polyamide gelling agent and a solvent system for the polyamide gelling agent. The polyamide gelling agent has good stability, even in the presence of acidic antiperspirant metal salts, and can provide a clear deodorant or antiperspirant gel or stick. The composition has good pay-off characteristics and application properties, and good

structural integrity. Moreover, the composition can be formulated so as not to leave any undesirable residue, such as a white residue left after applying conventional antiperspirant sticks.

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

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1 US5500209/PN T.17

=> d his

L1

(FILE 'HOME' ENTERED AT 13:01:24 ON 06 FEB 2006)

FILE 'USPATFULL' ENTERED AT 13:01:34 ON 06 FEB 2006

11524 S ANTIPERSPIRANT? OR DEODORANT?

850 S L1/TI L2

L3 359814 S MICROEMULSION? OR EMULSION? OR ENCAPSUL?

L4342 S L2 AND L3

271258 S CELLULOSIC? OR CELLULOSE?  $L_5$ 

110 S L4 AND L5 L6

56901 S OIL-IN-WATER? L7

37 S L6 AND L7 L8

281680 S CREAM? OR SOFT SOLID? OR STICK? L9

35 S L8 AND L9 L10

469837 S GEL? L11

34 S L10 AND L11 L12

148590 S HARDNESS? L13

9 S L12 AND L13 L14

L15 787167 S POLYMER? OR WAX?

9 S L14 AND L15 L16

L17 1 S US5500209/PN L18 1 L16 AND L17

=> d kwic

L18 ANSWER 1 OF 1 USPATFULL on STN

TI Deodorant and antiperspirant compositions containing polyamide gelling agent

PI US 5500209 19960319

Disclosed is a **gel** or **stick** composition for reduction of body malodor, containing active deodorant and/or antiperspirant ingredients, a polyamide **gelling** agent and a solvent system for the polyamide **gelling** agent. The polyamide **gelling** agent has good stability, even in the presence of acidic antiperspirant metal salts, and can provide a clear deodorant or antiperspirant **gel** or **stick**. The composition has good pay-off characteristics and application properties, and good structural integrity. Moreover, the composition can be formulated so as not to leave any undesirable residue, such as a white residue left after applying conventional antiperspirant **sticks**.

SUMM The present invention is directed to a composition for combatting body malodor, in **stick** or **gel** form, having an active ingredient (for example, an active deodorant material, an active antiperspirant material, etc.) incorporated therein. The composition.

The present invention is particularly directed to antiperspirant compositions in stick or gel form. More particularly, the present invention is directed to a gel or stick composition including a gelling agent, and having an active ingredient (for example, an active antiperspirant material) incorporated therein, especially wherein the gelling agent is stable even in the presence of acidic active antiperspirant materials. The present composition can, preferably, be translucent or.

. . (that is, it can be opaque). Compositions according to the present invention can even be white-opaque as is conventional antiperspirant stick compositions, using, for example, a waxy substance such as stearyl alcohol for the antiperspirant stick

SUMM . . . products are well known in the art. Antiperspirant products have appeared in the marketplace in various dosage forms, such as sticks, gels, roll-ons, aerosols and creams.

Generally, these dosage forms include a solution of the active ingredient in a suitable solvent, a suspension of the active ingredient in a non-solvent, or a multiphasic dispersion or emulsion in which a solution of the active ingredient is dispersed in some continuous phase or in which the solubilized active. . .

SUMM The stick form has become the dominant antiperspirant dosage form in the United States market constituting more than 50% of total

The stick form has become the dominant antiperspirant dosage form in the United States market, constituting more than 50% of total antiperspirant sales, and is popular to varying degrees globally. Cosmetically acceptable antiperspirant sticks typically consist of a suspension of spray-dried active antiperspirant material in vehicles such as cyclomethicone, with a waxy substance such as stearyl alcohol, alone or in combination with castor wax, gelling or thickening the suspension sufficiently to create a suitable stick.

SUMM The stick form can be distinguished from a gel or a paste in that in a stick, the formulated product can maintain its shape for extended time periods outside the package, the product not losing its shape significantly (allowing for some shrinkage due to solvent evaporation). One can adjust the amount of stearyl alcohol and castor wax and modify the manufacturing process to effect formation of a viscous gel or paste in place of the stick. Alternative gelling or thickening agents such

as the bentones, fumed silica or polyethylene can be used in place of the wax to form the gel or paste. These gels or pastes can be suitably packaged in containers which have the appearance of a stick, but which dispense through apertures on the top surface of the package. These products have been called soft sticks or "smooth-ons". Hereinafter, these soft sticks are generically called "gels". Reference is made to U.S. Pat. No. 5,102,656 to Kasat, No. 5,069,897 to Orr, and No. 4,937,069 to Shin, each of which disclose such gels, including physical characteristics thereof such as viscosity and hardness. The contents of each of these three U.S. patents are incorporated herein by reference in their entirety.

The hard stick dosage form (hereinafter called "sticks
"), although widely accepted by the consumer, suffers from leaving a
white residue on skin after application, and can cause staining of
fabric, which is considered to be undesirable, particularly by female
consumers. The gel dosage form can be formulated to eliminate
the white residue; however, the product appears initially as white and
opaque, requiring consumer education and trial to fully appreciate the
low-residue property. Furthermore, in gels of this type, the
active ingredient is suspended in a vehicle such as cyclomethicone; in
such suspensions, syneresis and creeping.

SUMM Illustratively, U.S. Pat. No. 3,341,465 to Kaufman, et al discloses a

clear, transparent oil-in-water gel
emulsion for cosmetic purposes. The emulsion disclosed
therein includes water, an ester of a lower monohydric alcohol and a
fatty acid, a higher fatty acid alkylolamide,. . . having at least
one free hydroxyl group and at least one esterified fatty acid group.
This patent discloses that the emulsions can include various
cosmetic adjuvants including bactericides such as hexachlorophene.
SUMM Recently, there has been significant activity in developing clear and

Recently, there has been significant activity in developing clear and translucent antiperspirant sticks and gels. Clear or translucent antiperspirant sticks consisting essentially of a solution of the active antiperspirant material in a polyhydric alcohol vehicle, gelled by dibenzylidene monosorbitol acetal, have been disclosed. Since the gelling agent is inherently unstable in an acidic environment, and since conventional active antiperspirant materials are acidic, much work has been involved in discovering suitable stabilizing or buffering agents to prevent or slow down acid attack on the acetal gelling agent. Such work has not been completely successful. Moreover, these clear or translucent antiperspirant sticks, containing the acetal gelling agent and including a solubilized active antiperspirant material, have the disadvantage of being inherently tacky. Thus, development work in connection with these clear or translucent antiperspirant sticks containing the acetal gelling agent has focused on discovering suitable anti-tack agents for this dosage form. However, since acid hydrolysis of the gelling agent occurs more rapidly in aqueous solutions, formulators have been forced to avoid using water in the formulations. This severely.

Clear and translucent antiperspirant gels (which have been dispensed from containers having the appearance of a stick) have been marketed, consisting of viscous, high internal phase emulsions. These gels exhibit some advantages over the aforementioned acetal-based clear sticks, in that the selection of formulation ingredients is less restricted (for example, water can be used), and often tack can be reduced significantly. But these emulsions still suffer from the disadvantages of feeling cool to the skin upon application, and often require the use of ethanol,. . .

. . . No. 4,863,721 to Beck, et al discloses a polar solvent-free antiperspirant composition including specific amounts of at least one

SUMM

particulate cellulose ether polymer, at least one active antiperspirant material, and at least one anhydrous antiperspirant carrier. This patent discloses that the composition has a reduced tendency to sting the user since it is free of polar solvent. The composition, in stick form, includes waxy materials, and also includes an inert spherical particulate material having a mean diameter of at least about 10 microns and. SUMM at least one of the polyanionic polyamide compounds can be used in the form of, e.g., aqueous or aqueous-alcoholic solutions, emulsions, sticks, powders, creams, aerosols, gels or solid cakes. SUMM . . salts in deodorants as odor absorbers, this patent does not each now to avoid previously discussed problems arising in known stick or gel compositions, in connection with stick or gel antiperspirant compositions, in connection with the gelling agents. This patent does not disclose use of the polyanionic polyamides as gelling agents, to cause gelation of the compositions into gels or SUMM International (Published) Patent Application No. WO93/24105 discloses a topical antiperspirant composition consisting essentially of a non-toxic water-insoluble occlusive film-forming antiperspirant polymer as the antiperspirant active agent, so that an antiperspirant composition with reduced amounts of aluminum (or other metal) antiperspirant material can be achieved. The antiperspirant polymer can be an alkyl olefinic acid amide/olefinic acid or ester copolymer alone or in combination with a water-repellent polymer or a PVP/linear alpha-olefin copolymer; or an octylacrylamide or propenamide/acrylate copolymer alone or with a PVP/linear alpha-olefin copolymer or a PVP/Eicosene copolymer, among others. The topical antiperspirant can be in stick form; various examples show use of stearyl alcohol and/or sodium stearate as gelling/thickening agents for forming the topical antiperspirant in stick form. SUMM This International Published Patent Application discloses the polymer (copolymer) as the antiperspirant active agent, and, in the composition in stick form, does not disclose that the polymer is a gelling/thickening agent. Other components of the composition in stick form act as the gelling/thickening agent. SUMM . to Miller discloses transparent combustible material suitable for candle bodies, including a mineral oil and/or a natural oil as a gel base; a polyamide resin as the gelling agent; and an 8-,10- or 12- carbon primary alcohol, the primary alcohol being necessary so that the gel system burns with a satisfactory flame, and to avoid a greasy appearance and feel of the material. This patent. discloses that the polyamide, which serves to gel the oil, can be one of a number of long-chain linear amide resin polymers derived from the reaction of dimerized linoleic acid

for. SUMM disclosure, directed to a candle body, does not address the problems addressed by the present invention (for example, providing a gel or stick composition having good pay-off and aesthetic characteristics, and good stability in the presence of acidic active antiperspirant materials, yet which.

with di- or polyamines, the polyamides useful for forming the material

acid and a diamine, the carboxyl and amino groups of adjacent monounits being condensed to an amide linkage in the polymer. This patent discloses that the polyamide resin should be modified to have good properties as a lipstick by compounding with.

3,148,125 is concerned solely with cosmetic lipsticks, carrying color for staining the lips. This patent does not disclose stable

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deodorant sticks and/or gels, such as antiperspirant
       sticks and/or gels, particularly which are stable in
       the presence of acidic active antiperspirant materials. Moreover, this
       patent is concerned with leaving a color residue on the lips, and is not
       concerned with a low-residue stick or gel
       composition to be applied, for example, to axillary regions of the skin.
SUMM
      Accordingly, there is still a need for providing a stable deodorant or
      antiperspirant stick and/or gel, for example, an
       antiperspirant stick or gel, which delivers the
      promise of a low residue benefit to the consumer in a meaningful and
      unencumbered way; which can.
      Accordingly, it is an object of the present invention to provide a
SUMM
       composition for combatting (reducing) body malodor, e.g., in
       stick or gel form, that can be opaque, translucent or
       clear, containing an active deodorant and/or antiperspirant ingredient
       and a solidifying (gelling/thickening, hereinafter "
       gelling") agent, which has good pay-off and aesthetic
       characteristics, and a method of making such composition.
SUMM
      It is a further object of the present invention to provide a
      stick or gel composition for reducing body malodor,
      containing an active deodorant and/or antiperspirant ingredient and
      gelling agent, having good structural integrity.
SUMM
      It is a further object of the present invention to provide a
      stick or gel composition for reducing body malodor,
      that can preferably be clear even when an active antiperspirant
       ingredient is incorporated therein.
SUMM
      It is a further object of the present invention to provide an
      antiperspirant stick or gel composition, wherein the
      active antiperspirant ingredient does not degrade the gelling
      agent, even where such active antiperspirant ingredient is an acidic
      antiperspirant metal salt, and a method of making such composition.
SUMM
      It is a still further object of the present invention to provide an
      antiperspirant stick or gel composition containing
      an antiperspirant metal salt, such as aluminum chlorohydrate or
      aluminum-zirconium tetrachlorohydrex-Gly, wherein the antiperspirant
      metal salt does not degrade the gelling agent (that is, the
      gelling agent is stable in the presence of the acidic
      antiperspirant metal salt).
SUMM
      It is a still further object of the present invention to provide an
      antiperspirant stick or gel composition, containing
      an active antiperspirant ingredient and a gelling agent, which
      leaves at most only a small residue, or a residue that is optically
      clear, after being applied to.
      It is a still further object of the present invention to provide an
SUMM
      antiperspirant stick or gel composition containing
      an active antiperspirant ingredient and a gelling agent,
      wherein the composition is clear, and wherein the gelling
      agent is stable even in the presence of the active antiperspirant
      ingredient, and a method of making such composition.
SUMM
      It is a still further object of the present invention to provide a
      stick or gel composition for reducing body malodor,
      containing an active deodorant and/or antiperspirant ingredient and
      gelling agent, which does not exhibit excessive syneresis, and
      which is reversible (that is, which can be melted and re-cast in.
SUMM
      The foregoing objects are achieved by the present composition, which is
      a gel or stick, and which includes active deodorant
      and/or antiperspirant ingredients, a polyamide gelling agent,
      and a solvent for the polyamide gelling agent.
SUMM
      The polyamide is a gelling agent in the composition, such
      gelling agent acting to provide the composition as a gel
      composition (e.g., a "soft stick") or a stick
      composition (e.g., "hard stick"); the gelling agent
```

forms a continuous phase of the composition. The active deodorant and/or antiperspirant ingredient can be in solution in this. . . phase; or can be dissolved in a second, discontinuous phase which is emulsified in the continuous phase (forming a solid **emulsion** as the composition for reducing body malodor).

SUMM The polyamide **gelling** agent of the present invention must be soluble in a cosmetically acceptable solvent at elevated temperatures, and solidify (e.g., **gel**) upon cooling; acceptable solvents include (but are not limited to) various alcohols, including (but not limited to) dipropylene glycol, hexylene. . .

SUMM The polyamides which are useful as **gelling**/thickening agents for the present invention should be soluble in suitable cosmetic solvents at room temperature or elevated temperatures (particularly at.

SUMM . . . present invention. Polyamides based on fatty acids are described in detail and distinguished from conventional nylons, in the Encyclopedia of polymer science and Technology, vol. 10, page 597 (1972) and in the monograph The Dimer Acids (Edward C. Leonard, Ed.) (1975),. . .

SUMM The neutral polyamides are most preferred as gelling /thickening agents according to the present invention. The fatty acids employed as reagents are typically derived from tall oil, and . . and are not purely difunctional. For example, in illustratively. commercial dimer acids, typically some trimer acid is present. As a result, polymers based on dimer acids usually possess some degree of branching or cross linking. As a result, the dimer acid-based polymers typically have relatively low molecular weights. Neutral polyamides based on dimer acids, and preferred for use in the present invention, generally have molecular weights from 1,000 to 30,000 daltons (molecular weight can be determined by gel permeation chromatography (GPC), with tetrahydrofuran (THF) a typical solvent). Illustratively, but not limiting, a maximum molecular weight of polyamides to.

The neutral polyamides of particular interest here are produced from a condensation polymerization involving acids and amines. The most important reagents to produce linear polymers would be diacids and diamines; but, as mentioned earlier, typically some polyfunctional reagents (such as trimer acids) are also employed in typical polymerizations (whether deliberately to produce some branching or cross-linking, or simply because the reagents are not completely purified). By the same. . . and hydroxy acids) can be used to modify the properties of the polyamide resins, such as solubility or tendency to gel. A combination of various acids and amines are typically used in the reagent mixture. For example, the dimer acid may.

SUMM The polyamides act as gelling agents under various conditions. Gelation may occur in systems whose polyamide concentration exceeds a certain concentration (which will vary with solvent system, and which may, . . . concentration at which molecular overlap is achieved) at temperatures below the melting point of the polyamide resin. The mode of gelation is thought to involve the crystallization of the polyamide, although applicants do not want to be limited to this theory. This theory is supported by several experimental observations: (1) the x-ray diffraction patterns of the gels typically include some sharp peaks, indicating the presence of some long-range order; and (2) by differential scanning calorimetry, it has been observed for some systems that the gels exhibit an endothermic event attributed to a melt at temperatures greater than room temperature, and the enthalpy of fusion of this event increases linearly with the polyamide weight fraction. If each polymer chain, on the average, is involved in at least two different crystallites, a macroscopic three-dimensional network is established, and the system

SUMM

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acquires the dimensional stability of a solid. This gel structure is not permanent since the junction zones are crystallites rather than the covalent bonds involved in cross-linked networks; as a consequence, simply heating the gelled systems to a temperature at which the crystallites melt will return the systems to a fluid state. This type of gelation is often called thermoreversible, or physical, gelation, and is well-known for a number of homopolymer or copolymer/solvent systems (for example, polyethylene in toluene or decalin; isotactic polystyrene. Of course, the polyamide for use in the present invention must gel (solidify the composition), upon cooling of a solution of the polyamide from elevated temperatures. polyamide dissolves in the solvent at elevated temperatures (for example, 35°-150° C.). See the chapter entitled "Solubility Parameter Values" in Polymer Handbook, for what is meant by a "strong" hydrogen bonding solvent material. Generally, surface active agents are strong hydrogen bonding. system) is utilized such that the polyamide can be fully dissolved therein at elevated temperatures, and yet can form a gel therefrom (solidify) upon cooling. Conventional antiperspirant metal salts can be incorporated in the composition of the present invention. The polyamide gelling agent, as part of the gel or stick, is stable in an acidic environment, so that the stability of the composition according to the present invention, in the presence of conventional acidic antiperspirant metal salts, is greatly improved as compared to, for example, stick compositions containing an antiperspirant metal salt and gelled utilizing a dibenzylidene monosorbitol acetal gelling agent. Thus, even if an acidic antiperspirant metal salt is incorporated in the composition of the present invention, the . to leave an undesirable white residue on the skin. composition. This is a particular advantage of the present invention, since the gellant is largely in soluble form in the composition, and any crystallized particles are of sufficiently small particle size to allow transparency (avoid the white residue). Of course, if compositions of the present invention contain gelling/thickening agents other than the polyamide, such as waxes, a white residue would possibly be left on the skin. The composition according to the present invention can include other ingredients conventionally incorporated in deodorant or antiperspirant gels and/or sticks, particularly if clarity is not a factor. As for various other ingredients which can be incorporated, attention is directed to. Preferably, when the composition according to the present invention is in the form of a solid emulsion, the composition includes a surfactant, to ensure that the discontinuous phase stays dispersed upon cooling the composition until the polyamide gels. Such surfactant is also preferred such that the composition can be easily rinsed from the skin. At lower levels of polyamide included in the composition, a gel is formed. At higher levels, or when other gelling agents are included in the composition, the hardness of the composition is increased, so as to form a hard stick. It is within the present invention that the composition includes conventional gelling agents, in addition to the polyamide, so as to provide a composition with increased hardness. Antiperspirant compositions according to the present invention,

SUMM Antiperspirant compositions according to the present invention, containing an active antiperspirant material as the active ingredient incorporated in the **gelled** polyamide, can be formulated so as not to leave an undesirable white residue on skin following application, as occurs with conventional antiperspirant **sticks**. The antiperspirant compositions according to the present invention may be

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optically clear, and can deposit a suitable amount of active.
SUMM
       While optically clear gels and sticks can be
       achieved according to the present invention, depending on other
       ingredients incorporated in the composition a translucent or opaque
       stick or gel will be provided. Depending on other
       gelling/thickening agents incorporated in the composition, the
       stick or gel composition of the present invention can
       have a same appearance as currently marketed antiperspirant
       sticks, which appear as opaque, usually white (unless colored
       with dyes) waxy solids which leave a white residue on skin
       immediately after application.
SUMM
      As discussed previously, the composition according to the present
       invention can be formulated either as a gel or as a
       stick. It is difficult to quantitatively distinguish between a
       cosmetic "gel" and a cosmetic "stick". For example,
       note the discussion in the article by Schmolka, "Gel
       Cosmetics", in Cosmetics &. Toiletries, Vol. 99 (November 1984), pp.
       69-76. Generally, a gel is more viscous than a liquid, or than
       a paste which fails to retain its shape. It is not as rigid as a
       stick. Typically, it is understood that gels are soft,
       deformable products while sticks are free-standing solids.
SUMM
      Almdale, et al (Polymer Gels and Networks, Vol. 1,
      No. 5 (1993)) list two criteria for defining a system as a gel
       : (1) a gel consists of two or more components, one of which
       is a liquid, present in substantial quantities; and (2) a gel
       is a soft, solid or solid-like material. This latter
       requirement can be described more accurately through rheological
      measurement. Typically, gels possess a storage modulus G'(w)
      which exhibits a pronounced plateau at higher frequencies (on the order
       of seconds), and a. . . than the storage modulus in the plateau
       region. Many of the compositions according to the present invention,
       utilizing the polyamide gelling agent, are gels by
       the above definition. In the strict sense, the term "gel"
       applies to systems having a value G'(w) that is higher than its value of
       G"(w) at low frequencies; in practice, however, many products marketed
       as "gels" are truly viscous liquids (for example, some
       toothpastes). Many of the compositions according to the present
       invention, utilizing a polyamide gelling agent, are
       gels by the foregoing definition.
SUMM
       In the cosmetic field, systems are sometimes classified as gels
      or sticks, depending on their viscosity or hardness
       alone; typically, it is understood that gels are soft,
       deformable products while sticks are strictly free-standing
       solids. For example, by rheological analysis, a commercial deodorant
       stick has been determined to have a plateau storage modulus
      G'(w) of roughly 10.sup.3 Pa and a complex viscosity of 10.sup.6 Pa
       second (both at an angular frequency of 0.1 rad/sec). On the other hand,
       a commercial antiperspirant gel has been determined to have a
      G'(w) value of roughly 10.sup.3 Pa and a complex viscosity of 10.sup.4
      Pa second.
SUMM
               and their applications to cosmetic products are reviewed in
      Rheological Properties of Cosmetics and Toiletries, Dennis Laba, Ed.
       (1993). While gels and sticks do not necessarily
      have a clear distinction therebetween, for purposes of the present
       invention if the plateau storage modulus G'(w). . . at angular
      frequencies in the range of 10-200 rad/sec) is higher than 10.sup.3 Pa
      the composition can be considered a stick
              from 2 to 40 (preferably 6 to 20) weight percent, of the total
SUMM
      weight of the composition, of a polyamide gellant, which is
      defined as a polymer that contains recurring amide groups as
      an integral part of the main chain;
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percent, preferably 30 to 95 weight percent, of the total

weight of the composition, of a solvent for the polyamide gellant (this solvent can also serve as a cosmetic emollient); SUMM of the present invention can include water. As mentioned previously, water desirably is not incorporated in clear or translucent antiperspirant sticks gelled by dibenzylidene monosorbitol acetal, since acid hydrolysis of the gelling agent occurs more rapidly in aqueous solutions. SUMM . . . antiperspirant compositions can include, illustratively, deodorant materials, including (but not limited to) antimicrobial agents and deodorant fragrances. Auxiliary solidifying or gelling or thickening agents such as fatty alcohols containing from 16 to 55 carbon atoms, such as stearyl alcohol or behenyl. . . such as stearamide diethanolamine [N, N.sup.1 -bis(2-hydroxyethyl) stearamide]; ethylene dioleamide (N, N.sup.1 -1,2-ethanediyl bis-9-octadecenamide); ethylene distearamide (N, N. sup. 1 -1, 2-ethanediyl bis-9-stearamide); castor wax; polyvinyl alcohols; paraffin waxes; particulate polyethylenes; fumed silicas; carbowaxes; hydroxyethyl cellulose or hydroxypropyl cellulose; polysaccharides such as guar gum; and other materials known to those skilled in the art as gellants, can be incorporated as co-gellants according to the present invention, whether in antiperspirant compositions or other cosmetic compositions. These gellants can be used at appropriate levels, usually up to 20% by weight, of the total weight of the composition. In. SUMM . invention need not contain the antiperspirant active ingredient, and can include various deodorant active ingredients, so as to provide deodorant gel or stick compositions. For example, a deodorant stick can be provided. In such deodorant stick, a fragrance would, illustratively, be included, in an amount of 0.5%-3.0% by weight, of the total weight of the composition; such deodorant stick would also preferably include an antimicrobial agent, such as Triclosan, in an amount of from 0.1% to 0.5% by weight,. SUMM . of the active material when the composition is rubbed on the skin, and good application properties. In addition, a desired hardness of the gel or stick can be achieved. Moreover, a desired feature of the composition utilizing the polyamide gelling agent is that the composition is reversible; that is, the composition can be melted and re-cast in molds, without . . chlorohydrate and aluminum-zirconium tetrachlorohydrex-Gly; and even when incorporating such conventional active antiperspirant materials there can be provided a clear antiperspirant stick or gel composition. Furthermore, the polyamide gelling agent has good stability in the composition (in particular, has better stability than dibenzylidene monosorbitol acetal gelling agent, in antiperspirant compositions containing acidic antiperspirant metal salts). In addition, the composition can leave a decreased residue on the skin, particularly as compared with conventional antiperspirant sticks utilizing a waxy hardener. SUMM . composition, the composition can also be an emollient composition, a sunscreen composition, etc. As to the various types of cosmetic sticks, and active materials incorporated therein, attention is directed to U.S. Pat. No. 4,322,400 to Yuhas, the contents of which are. SUMM As indicated previously, a desired feature of the present invention is that a clear, or transparent, antiperspirant stick or gel composition (e.g., antiperspirant stick or gel composition), and that a clear deodorant stick or gel composition, can be provided. The term clear or transparent (that is, clarity), according to the present invention, is intended to connote its usual dictionary definition; thus, a clear antiperspirant

stick allows ready viewing of objects behind it. By contrast, a

translucent antiperspirant stick, although allowing light to pass through, causes the light to be so scattered that it will be impossible to see clearly objects behind the translucent stick SUMM Within the context of this invention, a stick or gel (e.g., an antiperspirant stick or gel) is deemed to be transparent or clear if the maximum transmittance of light of any wavelength in the range 400 to 800 nm through a sample 1 cm thick is at least 35%, preferably at least 50%. The stick or gel is deemed translucent if the maximum transmittance of such light through the sample is between 2% and less than 35%. A stick or gel is deemed opaque if the maximum transmittance of light is less than 2%. The transmittance can be measured by placing. The present invention contemplates a gel or stick SUMM composition, for reducing body malodor, using polyamide as the gelling agent in a cosmetically acceptable solvent from which the polyamide can solidify and form a gelled composition. The composition also includes active deodorant and/or antiperspirant ingredients, in a sufficient amount so as to have an effect. SUMM The polyamide gellant will be further described in the following. Polyamides, under the generic name of nylon, are widely used as molding and extrusion compounds. Generally, these polyamides are thermoplastic polymers. Nylon plastics formed from hexamethylenediamine and adipic acid were first commercialized in 1941. SUMM Polyamides are polymers that contain recurring amide groups as integral parts of the main polymer chains. If the polymers are formed by the condensation of diamines and dibasic acids, they are called AABB types, and can be represented by. aliphatic polyamides is the use of numbers that signify the number of carbon atoms in the respective monomers. For AABB polymers, two numbers are used; the first gives the number of carbon atoms separating the nitrogen atoms of the diamines, and. SUMM with (2) relatively high molecular weight polybasic acids or esters, including dibasic acids or esters, which are obtained from thermal polymerization of a diene acid or ester, such as linoleic acid (for example, linoleates from soy bean, cotton seed or . group, but other mono-or polybasic fractions may be present. These mono- or polybasic acids may be a product of the polymerization of unsaturated vegetable oil acids or esters, or they can be deliberately added to the dimer acids, to modify the nature of the resulting polymer. The physical properties of polyamides of this type are determined to a large extent by the identity of the dimer. SUMM Examples of commercial polyamides which can be used as the polyamide gelling agent in the composition of the present invention are "Versamid" 1655 (by Henkel Corporation, CAS #68915-56-0), "Versamid" 744 (by Henkel. . . CAS #68650-50-0) and "Versamid" 930 (by Henkel Corporation, CAS #32131-17-2). Other commercial polyamides which can be used as the polyamide gelling agent include "Uni-Rez" 2658, "Uni-Rez" 2970, "Uni-Rez" 262 1, "Uni-Rez" 2613 "Uni-Rez" 2624, "Uni-Rez" 2665, "Uni-Rez" 1554, "Uni-Rez" 2623 "Uni-Rez",. SUMM The foregoing polyamides are based on fatty acids. However, polyamide gelling agents for the present invention are not limited to those based on fatty acids. Illustratively, another class of polyamides that can be used to form gel or stick compositions according to the present invention are the "Elvamides" by DuPont, which are nylon multipolymer resins. These resins are water-white, transparent, soluble in alcohol/water or glycol solvents, and have a tendency to gel at high concentrations. For example, the resin is soluble in a 70/30 ethanol/water solution, and will gel in

this solution for concentrations around 15% by weight resin. Although we do not wish to be limited by any particular theory of

SUMM

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SUMM

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gelation mechanism, we believe that gelation occurs in systems whose polyamide concentration exceeds a certain concentration (which will vary with solvent system, and which may, in. . . the concentration at which molecular overlap is achieved) at temperatures below the melting point of the polyamide resin. If each polymer chain, on the average, is involved in at least two different crystallites, a macroscopic 3-dimensional network is established, and the system acquires the dimensional stability of a solid. This gel structure is not permanent, as discussed previously. As indicated previously, the polyamide is included in the composition in a sufficient amount such that the gelling agent as a whole gels and solidifies the composition to form a solid having a hardness of a gel or stick. Generally, lesser amounts of polyamide, without further gelling agents, will provide a gel composition, while increased amounts of the polyamide (or including co-gellants with the polyamide) can provide stick compositions. Illustratively, the polyamide is included in the composition in an amount of 2-40% by weight, of the total weight. not limited to nonionic compounds, but can include blends (e.g., synergistic blends) with cationic or anionic surfactants which can provide emulsion stability, cosmetic application and skin feel properties. Various optional ingredients which can be incorporated in the composition of the present invention, including auxiliary solidifying or gelling agents and coupling agents, have previously been discussed. The degree of freedom in incorporating optional ingredients is increased, where a. . can be made by mixing the various components at an elevated temperature and then cooling in order to form the gelled (solidified) composition (as a gel or stick). Desirably, any volatile components (such as fragrances) are added to the mixture at a relatively late stage of the mixing, so as to limit volatilization of the component. Generally, the solvent and polyamide gelling agent are mixed and heated so as to fully dissolve the polyamide in the solvent (illustrative temperatures of the heating. fragrance then being added. Thereafter, the resulting composition is poured into canisters (e.g., dispensing packages) and solidified, as with conventional stick and gel compositions. The compositions according to the present invention are used in the same manner as conventional gel or stick compositions, dispensed from, for example, dispensing canisters. For example, the gel or stick, exposed out of a dispensing package, is rubbed on skin, so as to deposit the active material (e.g., active deodorant. . . so as to deposit the active antiperspirant material on the skin in the axillary regions. As set forth previously, the gel or stick according to the present invention has good pay-off properties, so as to provide good depositing of the active antiperspirant material. This formulation results in a transparent, firm, stable solid stick suitable for use in a commercial antiperspirant stick.

DETD The following formula provides an opaque solid **gel**, that exhibits a tack-free feel on the skin.

DETD This example illustrates the use of a glycol-based solvent system for a polyamide **gellant**. The formulation of this example is the following:

This example illustrates the use of aluminum chlorohydrate as an alternate active ingredient, to provide a transparent firm gel

DETD The **stick** produced by the above formulation was translucent; however, the **stick** can be made clear by replacing all of the

silicone materials, in Part II, with hexylene glycol, dipropylene glycol The following formulation represents a clear antiperspirant DETD stick. The following shows the function of each of the various components of the formulation in the composition. DETD Ingredient % by weight Function Part I Oleyl Alcohol 20.00 Solvent "Versamid" 930 20.00 Gellant Part II PEG-10 Polyglyceryl-2 Laurate 2.00 Emulsifier Part III Aluminum-Zirconium Tetrachloro-33.30 Active hydrex Glycine-PG Complex ("Rezal" 36 GPG (36% PG Soln)) Dipropylene Glycol 13.60 Co-solvent Phenyl Dimethicone. DETD . maintaining the temperature above 130° F. The resulting mixture was then poured into canisters at 125°-130° F., and allowed to gel. The resulting composition had a melting point of 61° C. DETD The following formulation is a clear antiperspirant stick composition using only glycols for the solvent system. DETD then added while maintaining the temperature at 150° F. The resulting mixture was then poured into canisters, and allowed to gel, providing a clear antiperspirant stick. The following formulations show translucent to clear antiperspirant DETD sticks containing polyamide gellants and solubilized active. The amounts are in weight percent. DETD The following formulations show antiperspirant sticks containing solid (powder) active which leave no visual residue. The amounts shown are in weight percent. DETD XΙ C.sub.12 -C.sub.15 Alkyl Lactate 37.5 19.2 (Ceraphyl 41) Cyclomethicone 15.0 11.4 (Dow Corning Fluid 345) Octadecene Dimethyl Methyl Octadecyl 15.0 Siloxane (Dow Corning 2503 Cosmetic Wax) "Uni-Rez" 2931 7.5 Aluminum-Zirconium Tetrachlorohydrate 25.0 (AZP 701/Superfine (Reheis)) Aluminum Chlorohydrex PG Complex 23.5 (Rehydrol II (powder; Reheis)) Oleth-10 18.5 Water 16.0 DETD The following formulation is an opaque to slightly translucent antiperspirant stick which has improved aesthetic properties.

The amounts shown are in weight percent.

This formulation shows a clear deodorant stick using a

DETD

polyamide gelling agent:

DETD This formulation shows a translucent stick:

DETD This formulation shows an opaque paste (soft gel):

DETD The following formulation shows a clear gel:

DETD Thus, according to the present invention a stick or gel composition having good pay-off and application properties, and having good structural integrity, can be achieved. Furthermore, clear compositions, including clear antiperspirant gel or stick compositions, can be achieved. In addition, the compositions according to the present invention are stable, the gellant being stable even in the presence of an antiperspirant metal salt, such as conventional acidic antiperspirant metal salts like aluminum.

CLM What is claimed is:

- . active deodorant materials and active antiperspirant materials, in an amount effective to reduce body malodor; (2) a polyamide as a gelling agent for the composition, the gelling agent being included in a sufficient amount such that the composition is a solid composition; and (3) a solvent system for the polyamide, in an amount such that the polyamide can be dissolved therein, and the polyamide can be gelled therefrom upon cooling, the composition being a gel or stick.
- 19. An antiperspirant composition according to claim 7, wherein the composition is a **stick** composition.
- 20. An antiperspirant composition according to claim 7, wherein the composition is a **gel** composition.
- 28. An antiperspirant composition according to claim 5, consisting essentially of said active antiperspirant material, said **gelling** agent and said solvent system.
- . 30. An antiperspirant composition according to claim 29, consisting essentially of said active antiperspirant material, said active deodorant materials, said **gelling** agent and said solvent system.
- 31. A composition according to claim 1, further including an additional gelling agent, provided in an amount, together with the polyamide, such that the composition is a gel composition or a stick composition.
- 45. A composition according to claim 44, wherein the polyamide based on dimerized fatty acids is a polyamide formed by condensation polymerization of dimerized fatty acids with difunctional amines.
- 46. A composition according to claim 1, wherein the composition is a gel system that forms the solid composition upon cooling, and can be brought to a fluid state by heating the solid. . .
- . 36, wherein the neutral polyamides have a molecular weight on the range of 1,000 to 30,000 daltons as measured by **gel** permeation chromatography.
- . 49. A solid antiperspirant composition, comprising: (a) 2-40% by weight, of the total weight of the composition, of a polyamide gelling agent, which is a solid in the composition; (b) 10-95% by weight, of the total weight of the composition, of a solvent for the polyamide gelling agent; (c) 0-50% by weight, of the total weight of the composition, of a surface active agent to ensure rinsability. . . ingredient; and (e) 0-30% by weight, of the total

weight of the composition, of water, wherein the composition is a gel or stick.

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=> d his
     (FILE 'HOME' ENTERED AT 13:01:24 ON 06 FEB 2006)
     FILE 'USPATFULL' ENTERED AT 13:01:34 ON 06 FEB 2006
L1
          11524 S ANTIPERSPIRANT? OR DEODORANT?
L2
            850 S L1/TI
L3
         359814 S MICROEMULSION? OR EMULSION? OR ENCAPSUL?
            342 S L2 AND L3
T.4
         271258 S CELLULOSIC? OR CELLULOSE?
1.5
L6
            110 S L4 AND L5
L7
         56901 S OIL-IN-WATER?
L8
             37 S L6 AND L7
         281680 S CREAM? OR SOFT SOLID? OR STICK?
L9
             35 S L8 AND L9
L10
         469837 S GEL?
L11
             34 S L10 AND L11
L12
L13
         148590 S HARDNESS?
             9 S L12 AND L13
L14
         787167 S POLYMER? OR WAX?
L15
             9 S L14 AND L15
L16
             1 S US5500209/PN
L17
L18
             1 S L16 AND L17
=> s 117 and 15
            1 L17 AND L5
=> d kwic
L19 ANSWER 1 OF 1 USPATFULL on STN
PΙ
       US 5500209
                              19960319
         . No. 4,863,721 to Beck, et al discloses a polar solvent-free
SUMM
       antiperspirant composition including specific amounts of at least one
       particulate cellulose ether polymer, at least one active
       antiperspirant material, and at least one anhydrous antiperspirant
       carrier. This patent discloses that the.
SUMM
            . N.sup.1 -1,2-ethanediyl bis-9-octadecenamide); ethylene
       distearamide (N, N. sup. 1 -1, 2-ethanediyl bis-9-stearamide); castor wax;
       polyvinyl alcohols; paraffin waxes; particulate polyethylenes; fumed
       silicas; carbowaxes; hydroxyethyl cellulose or hydroxypropyl
       cellulose; polysaccharides such as guar gum; and other materials
       known to those skilled in the art as gellants, can be incorporated.
=> s 117 and 113
           1 L17 AND L13
L20
=> d kwic
L20 ANSWER 1 OF 1 USPATFULL on STN
PΙ
      US 5500209
                               19960319
SUMM
         . Orr, and No. 4,937,069 to Shin, each of which disclose such
      gels, including physical characteristics thereof such as viscosity and
      hardness. The contents of each of these three U.S. patents are
       incorporated herein by reference in their entirety.
SUMM
       . . . the composition, a gel is formed. At higher levels, or when
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other gelling agents are included in the composition, the
       hardness of the composition is increased, so as to form a hard
       stick. It is within the present invention that the composition includes
       conventional gelling agents, in addition to the polyamide, so as to
       provide a composition with increased hardness.
SUMM
       In the cosmetic field, systems are sometimes classified as gels or
       sticks, depending on their viscosity or hardness alone;
       typically, it is understood that gels are soft, deformable products
       while sticks are strictly free-standing solids. For example, by.
SUMM
               of the active material when the composition is rubbed on the
       skin, and good application properties. In addition, a desired
       hardness of the gel or stick can be achieved. Moreover, a
       desired feature of the composition utilizing the polyamide gelling
       agent.
SUMM
                amount such that the gelling agent as a whole gels and
       solidifies the composition to form a solid having a hardness
       of a gel or stick. Generally, lesser amounts of polyamide, without
       further gelling agents, will provide a gel composition, while.
=> d his
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L1
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         56901 S OIL-IN-WATER?
L7
L8
             37 S L6 AND L7
L9
        281680 S CREAM? OR SOFT SOLID? OR STICK?
             35 S L8 AND L9
L10
L11
        469837 S GEL?
L12
             34 S L10 AND L11
L13
        148590 S HARDNESS?
L14
              9 S L12 AND L13
L15
        787167 S POLYMER? OR WAX?
             9 S L14 AND L15
L16
L17
             1 S US5500209/PN
L18
              1 S L16 AND L17
              1 S L17 AND L5
L19
L20
              1 S L17 AND L13
=> s 117 and 13
             1 L17 AND L3
L21
=> d kwic
L21 ANSWER 1 OF 1 USPATFULL on STN
      US 5500209
                               19960319
PΤ
              active ingredient in a suitable solvent, a suspension of the
SUMM
       active ingredient in a non-solvent, or a multiphasic dispersion or
       emulsion in which a solution of the active ingredient is
       dispersed in some continuous phase or in which the solubilized active.
      Illustratively, U.S. Pat. No. 3,341,465 to Kaufman, et al discloses a
SUMM
      clear, transparent oil-in-water gel emulsion for cosmetic
      purposes. The emulsion disclosed therein includes water, an
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ester of a lower monohydric alcohol and a fatty acid, a higher fatty

=> s 122 and 116

L23

1 L22 AND L16

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acid alkylolamide,. . . having at least one free hydroxyl group and
       at least one esterified fatty acid group. This patent discloses that the
       emulsions can include various cosmetic adjuvants including
       bactericides such as hexachlorophene.
SUMM
             . have been dispensed from containers having the appearance of a
       stick) have been marketed, consisting of viscous, high internal phase
       emulsions. These gels exhibit some advantages over the
       aforementioned acetal-based clear sticks, in that the selection of
       formulation ingredients is less restricted (for example, water can be
       used), and often tack can be reduced significantly. But these
       emulsions still suffer from the disadvantages of feeling cool to
       the skin upon application, and often require the use of ethanol,.
SUMM
                at least one of the polyanionic polyamide compounds can be used
       in the form of, e.g., aqueous or aqueous-alcoholic solutions,
       emulsions, sticks, powders, creams, aerosols, gels or solid
       cakes.
SUMM
              phase; or can be dissolved in a second, discontinuous phase
       which is emulsified in the continuous phase (forming a solid
       emulsion as the composition for reducing body malodor).
SUMM
       Preferably, when the composition according to the present invention is
       in the form of a solid emulsion, the composition includes a
       surfactant, to ensure that the discontinuous phase stays dispersed upon
       cooling the composition until the polyamide.
SUMM
            . not limited to nonionic compounds, but can include blends
       (e.g., synergistic blends) with cationic or anionic surfactants which
       can provide emulsion stability, cosmetic application and skin
       feel properties.
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     (FILE 'HOME' ENTERED AT 13:01:24 ON 06 FEB 2006)
     FILE 'USPATFULL' ENTERED AT 13:01:34 ON 06 FEB 2006
1.1
          11524 S ANTIPERSPIRANT? OR DEODORANT?
L2
            850 S L1/TI
L3
         359814 S MICROEMULSION? OR EMULSION? OR ENCAPSUL?
            342 S L2 AND L3
L4
L5
         271258 S CELLULOSIC? OR CELLULOSE?
L6
            110 S L4 AND L5
L7
         56901 S OIL-IN-WATER?
T.8
             37 S L6 AND L7
L9
         281680 S CREAM? OR SOFT SOLID? OR STICK?
             35 S L8 AND L9
L10
         469837 S GEL?
L11
L12
             34 S L10 AND L11
        148590 S HARDNESS?
L13
             9 S L12 AND L13
L14
         787167 S POLYMER? OR WAX?
L15
             9 S L14 AND L15
L16
L17
             1 S US5500209/PN
             1 S L16 AND L17
L18
             1 S L17 AND L5
L19
             1 S L17 AND L13
L20
L21
             1 S L17 AND L3
=> s microemulsion?
       13308 MICROEMULSION?
L22
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L23 ANSWER 1 OF 1 USPATFULL on STN

ACCESSION NUMBER: 97:47082 USPATFULL

TITLE:

Antiperspirant deodorant

compositions

INVENTOR(S): Panitch, Maximo M., Skokie, IL, United States

Helene Curtis, Inc., Chicago, IL, United States (U.S. PATENT ASSIGNEE(S):

corporation)

NUMBER KIND DATE -----

PATENT INFORMATION: US 5635165 APPLICATION INFO.: US 1995-53427

US 1995-534277 19970603 19950927 (8)

DOCUMENT TYPE: Utility FILE SEGMENT: Granted

FILE SEGMENT: Granted
PRIMARY EXAMINER: Dodson, Shelley A.

LEGAL REPRESENTATIVE: Marshall, O'Toole, Gerstein, Murray & Borun

NUMBER OF CLAIMS: 45 EXEMPLARY CLAIM: LINE COUNT: 1179

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

Gel antiperspirant compositions comprising an antiperspirant compound, a gelling agent selected from the group consisting of a sterol and a starch hydrolyzate ester of a C.sub.8 -C.sub.22 carboxylic acid, a carrier comprising a silicone or a hydrocarbon, and, optionally, a fatty alcohol, a fatty ester, water, or a mixture thereof, are disclosed. Aerosol antiperspirant compositions also are disclosed.

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

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L1 11524 S ANTIPERSPIRANT? OR DEODORANT?

850 S L1/TI L2

L3 359814 S MICROEMULSION? OR EMULSION? OR ENCAPSUL?

342 S L2 AND L3 T.4

271258 S CELLULOSIC? OR CELLULOSE? L5

110 S L4 AND L5 L6 56901 S OIL-IN-WATER? L7

37 S L6 AND L7 L8

281680 S CREAM? OR SOFT SOLID? OR STICK? L9

35 S L8 AND L9 L10

469837 S GEL? L11

L12 34 S L10 AND L11

148590 S HARDNESS? L13

9 S L12 AND L13 L14

787167 S POLYMER? OR WAX? L15

9 S L14 AND L15 L16

1 S US5500209/PN L17

L18 1 S L16 AND L17

1 S L17 AND L5 L19

1 S L17 AND L13 L20

L21 1 S L17 AND L3 L22 13308 S MICROEMULSION?

1 S L22 AND L16 L23 L24 1 S US5635165/PN => s 116 and 124 1 L16 AND L24 L25 => d kwic ANSWER 1 OF 1 USPATFULL on STN L25 Antiperspirant deodorant compositions TIΡI US 5635165 19970603 Gel antiperspirant compositions comprising an antiperspirant AB compound, a gelling agent selected from the group consisting of a sterol and a starch hydrolyzate ester of a C.sub.8 -C.sub.22 carboxylic acid,. SUMM The present invention is directed to anti-perspirant spirant compositions comprising an antiperspirant compound pound, like an astringent salt; a gelling agent selected from the group consisting of a sterol, like lanosterol, a starch hydrolyzate ester of a C.sub.8 -C.sub.22 carboxylic. . . a hydrocarbon; and optionally, water, a fatty alcohol, a fatty ester, or a mixture thereof. The antiperspirant compositions are viscous, gelled compositions that are opaque and phase stable; effectively deliver the antiperspirant compound to the skin; are nonwhitening and nonstaining to. SUMM Antiperspirant compositions are available in a variety of forms, such as aerosol suspensions; pump sprays; roll-on powders; emulsions, lotions, or suspensions; and solid gels, waxes, creams, or suspensions. Antiperspirant compositions traditionally have been prepared as either oil-inwater emulsions or water-in-oil emulsions. Therefore, antiperspirant compositions of any form typically have a milky or opaque appearance, but some antiperspirant compositions are transparent. Antiperspirant compositions conventionally are manufactured by complex methods. Antiperspirant compositions prepared as emulsions often feel wet or oily when applied to the skin, and often remain tacky after the carrier of the composition evaporates. In addition, many emulsion-type antiperspirant compositions leave a white, staining residue on contacted skin or clothing. SUMM Roll-on and gelled emulsion-type antiperspirant compositions are used by rubbing an area of the body, such as the underarm, to apply a layer of the composition to the skin, and thereby reduce odor and/or perspiration. Roll-on and gel antiperspirant compositions preferably possess the esthetic properties of smoothness, nonoiliness and nontackiness. Gelled antiperspirant compositions also require a sufficient firmness to maintain its shape. Another highly desirable, but hard to achieve, esthetic property. viscosity to adhere to the skin, resists dripping off or SUMM running down the skin, and yet is not tacky or sticky. A gel antiperspirant composition is difficult to formulate and manufacture because the composition requires sufficient firmness to withstand rubbing across the skin. SUMM A gel antiperspirant composition which has esthetic and functional properties equal to or better than presently available antiperspirant compositions is highly desired by consumers. However, providing a commercially acceptable gel antiperspirant composition requires overcoming several formulation and manufacturing problems. SUMM Gelled antiperspirant compositions incorporate a

gelling agent to build up the solid structure, or firmness, of

on solid.

the composition. Solid antiperspirant compositions typically are based

SUMM Solid antiperspirant compositions are divided into three main classes, i.e., compressed powder sticks, gel sticks and wax sticks. Each of these classes has advantages, but each class also has particular disadvantages. Compressed powder sticks for example are frequently brittle and hard, and leave a cosmetically unacceptable powdery residue after application. Frequently, wax-based products are cosmetically unacceptable because of such factors as hardness, greasiness and tackiness. The visually observable white residue remaining after application also is esthetically undesirable. SUMM Gel-type solid antiperspirant compositions have several advantages over both compressed powder sticks and wax sticks. For example, the gel antiperspirant compositions leave less residue or dust on the skin. The gel antiperspirant compositions also glide easily over the skin surface resulting in an easy and comfortable application of the composition. SUMM However, the preparation of antiperspirant compositions in the form of an effective and stable gel is difficult. For example, a critical ingredient in gel antiperspirant compositions is the gelling agent. Many prior gel antiperspirant compositions contain gelled hydroalcoholic solutions including a gelling agent, such as sodium stearate, to form the gel. However, common gelling agents cannot be used in the presence of acidic antiperspirant compounds because of an interaction between the gelling agent, which is alkaline, and the antiperspirant compound. SUMM Prior gel antiperspirant compositions also typically were divided into three main classes. One of these classes is the optically clear gelled emulsion compositions. These compositions include a water phase and an oil phase. The oil phase is suspended in the water phase by using a sufficient amount of an appropriate emulsifier or emulsifiers. The emulsions conventionally contained waxes, silicones, clays and emollients. The optically clear gelled emulsion compositions are illustrated in U.S. Pat. Nos. 4,673,570, 4,268,499, 4,278,655, and 4,350,605; EP 0 450 597; and in "Deodorant and. SUMM The optically clear gelled emulsion compositions often exhibit the disadvantages of composition instability during storage; the development of a hazy or milky appearance during storage; a stringy, tacky, oily consistency and other undesirable esthetics. In additions, the emulsion gel compositions often leave a visible residue, in the form of a white layer, on the skin or clothing. Another disadvantage of optically clear gelled emulsion compositions is the complex method of preparing an optically clear gelled emulsion composition. The method traditionally requires high shear rates during mixing, high processing temperatures, and a series of cooling and heating. SUMM A second class of gel antiperspirant compositions is antiperspirant compositions thickened with 1,3:2,4-dibenzylidenesorbitol (DBS) or DBS derivatives. Such transparent antiperspirant compositions are disclosed in U.S.. SUMM Gelled antiperspirant compositions thickened with DBS or DBS-type compounds have a major disadvantage in that the compositions are unstable in the. SUMM The third class of gel antiperspirant compositions is the acid-base complex gels. These antiperspirant compositions are prepared by interacting the active antiperspirant compound with a carboxylic acid salt. Acid-based complex gels are disclosed, for example, in U.S. Pat. Nos. 3,255,082 and 2,876,163; and in European Publication No. 0 448 278. SUMM

SUMM . . . by the salt, thereby reducing the efficacy of the antiperspirant compound and, accordingly, the antiperspirant

composition. In addition, the resulting **gels** are very brittle, tacky, and/or possess other undesirable esthetic properties, such as in the compositions disclosed in U.S. Pat. No. 3,255,082, which are **emulsions** or sols.

- SUMM The problems associated with **gel** antiperspirants can be partially overcome by formulating a roll-on antiperspirant. Roll-on antiperspirants typically are viscous liquids to semi-solids. However, roll-on. . .
- Investigators have continually sought to provide gel antiperspirant compositions having both long-term stability and sufficient esthetic and functional properties for consumer acceptance. These esthetic and functional properties. . . skin and clothing, and the ability to effectively deliver the antiperspirant compound to the skin without providing a tacky or sticky feeling. The present invention is directed to providing gel antiperspirant compositions exhibiting these consumer-acceptable esthetic and functional properties wherein the composition utilizes a nonaqueous carrier and a gelling agent selected from a sterol and a starch hydrolyzate ester of a C.sub.8 to C.sub.22 carboxylic acid. Surprisingly, the compositions. .
- SUMM Gelled, nonaqueous liquids are known. For example, nonaqueous liquids gelled by the addition of dextrin fatty acid esters are disclosed in Japanese Patent Publications 3,006,283; 1,203,379; 64-207223, 62-121764, 62-143970, and 62-143971. The use of a cellulose fatty acid ester to gel a nonaqueous liquid was disclosed in Japanese Patent Publication 63-360955. A gelling agent for nonaqueous solvent using a combination of a dextrin fatty acid ester and an n-acylaminoacid was disclosed in Japanese. . .
- Summ Saito et al. U.S. Pat. No. 3,989,087 and W093/23008 disclose gelling a nonaqueous system containing aluminum salts using a combination of an n-acylamino-acid amide and 12-hydroxystearic acid. However, high processing temperatures were required to achieve gelling, the product was hard to wash off the skin, and the product lacked consumer-acceptable efficacy. Similar products incorporating polyoxyethylene ether. . .
- SUMM EP 0,440,387 discloses **gelling** a C.sub.1 to C.sub.4 alcohol-based antiperspirant composition with a combination of a hydrophobically-treated clay and sucrose esters of tallow fatty.
- Other patents directed either to gelling agents for nonaqueous compositions or to antiperspirant compositions include UK Patent Application GB 2,253,347, which discloses antiperspirant compositions gelled by a compound having polycyclic aromatic and steroidal groups linked by an ester linkage; Tanner U.S. Pat. No. 5,019,375; Orr. . . WO 93/08840. Mori et al. U.S. Pat. No. 5,013,715 discloses the use of a fatty acid ester of saccharose to gel a nonaqueous liquid. Mori et al. U.S. Pat. No. 4,780,145 discloses the use of a dextrin fatty acid ester to gel nonaqueous liquids. Berndt U.S. Pat. No. 5,338,535 discloses a talc-free body powder including a starch powder and a volatile silicone.
- SUMM The present invention relates to **gel** antiperspirant compositions having improved efficacy and esthetics, and to methods of using the antiperspirant compositions. The present invention also relates to aerosol antiperspirant compositions. More particularly, the present invention is directed to **gel** antiperspirant compositions comprising an antiperspirant compound; a **gelling** agent selected from the group consisting of a sterol, a starch hydrolyzate ester of a C.sub.8 -C.sub.22 carboxylic acid, and. . .
- SUMM As used here and hereafter, the term "gel" is defined as a composition that retains its shape in the free form (i.e., is unsupported) at room temperature (i.e.,. . . .
- SUMM In particular, the gel antiperspirant compositions comprise:

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SUMM (b) about 2% to about 15% by weight of gelling agent selected from the group consisting of a sterol, a starch hydrolyzate ester of a C.sub.8 -C.sub.22 carboxylic acid, and. . .
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The gel antiperspirant compositions are free of a particulate filler, like talc, and, therefore, are nonstaining and nonwhitening to skin and clothing. Particulate fillers typically are added to a gel antiperspirant composition to impart firmness to the compositions. Surprisingly, the present antiperspirant compositions have sufficient firmness for product efficacy and consumer esthetics in the absence of a particulate filler. The gelled compositions also effectively deliver the antiperspirant compound to the skin, and exhibit excellent esthetic and functional properties, including sensory properties, . . .

SUMM In a preferred embodiment, the **gel** antiperspirant and deodorant composition comprises:

SUMM (b) about 3% to about 12% by weight of a **gelling** agent selected from the group consisting of a sterol, a starch hydrolyzate ester of a C.sub.8 -C.sub.22 carboxylic acid, and. . .

SUMM In another embodiment, the **gel** antiperspirant compositions include 0% to about 30% by weight water, 0% to about 20% by weight fatty alcohol, 0% to. . .

SUMM . . . admixed with a hydrocarbon propellant to provide an aerosol antiperspirant composition. The aerosol antiperspirant composition contains 1 part by weight **gel** antiperspirant composition and about 0.5 to about 3 parts by weight of the hydrocarbon propellant.

SUMM . . . or preventing malodors associated with human perspiration, especially underarm odor. The method comprises topically applying an effective amount of a **gel** antiperspirant composition of the present invention to the skin of a human.

SUMM A gel antiperspirant composition of the present invention comprises an antiperspirant compound, a gelling agent, a carrier, and, optionally, water, a fatty alcohol, a fatty ester, or a mixture thereof. In particular, the gel antiperspirant compositions comprise:

SUMM (b) about 2% to about 15% by weight of a **gelling** agent; and

. . . 10% to about 90% by weight of a carrier comprising a silicone,
a hydrocarbon, or a mixture thereof. Optionally, the **gelled**composition contains 0% to about 30% by weight water; 0% to about 20% by
weight fatty alcohol, 0% to about 70% by weight fatty ester, or a
mixture thereof. The **gel** antiperspirant compositions are free
of particulate fillers, like talc.

SUMM The **gel** antiperspirant compositions are stable to phase separation and exhibit exceptional esthetic and functional properties. The antiperspirant compositions are firm, nonstringy. . .

SUMM The present **gel** antiperspirant compositions incorporate any of the antiperspirant compounds known in the art, such as the astringent salts. The astringent salts. . .

SUMM The antiperspirant and deodorant compound is present in the gelled antiperspirant composition in an amount of about 1% to about 40%, and preferably about 5% to about 35%, by weight.

SUMM In addition to the antiperspirant compound, a **gel** antiperspirant composition of the present invention also includes about 2% to about 15%, and preferably about 3% to about 12%, by weight of the composition, of a **gelling** agent. To achieve the full advantage of the present invention, the **gelling** agent is present in an amount of about 3.5% to about 10%, by weight of the composition.

SUMM The **gelling** agent is selected from the group consisting of a starch hydrolyzate ester of a fatty carboxylic acid having about 8 to about 22 carbon atoms (i.e., a C.sub.8 -C.sub.22 carboxylic acid), a sterol, and mixtures thereof. The **gelling** agent acts as a viscosity modifier or thickener to provide an efficacious and consumer-acceptable firmness, and does not contribute to. . .

- SUMM A gel antiperspirant composition including an antiperspirant compound, like an aluminum-zirconium chloride glycine complex, and a gelling agent is a viscous or gelled composition. The viscosity and gel consistency of the composition can be adjusted by the addition of an optional fatty acid ester and/or an optional fatty. . .
- SUMM In one embodiment, the **gelling** agent comprises a starch hydrolyzate ester of a C.sub.8 -C.sub.22 carboxylic acid. These **gelling** agents are prepared by reacting a starch hydrolyzate with a fatty acid having about 8 to about 22 carbon atoms,. .
- SUMM . . . acid ester can be any sugar or carbohydrate ester of a fatty C.sub.8 -C.sub.22 carboxylic acid that is capable of **gelling** a silicone or a hydrocarbon. Other starch hydrolyzates, in addition to sucrose and dextrin, that can be used to esterify. . . monosaccharides, like glucose, fructose, and mannose; disaccharides, like sucrose, maltose, and lactose; trisaccharides, like maltotriose, raffinose, and melezitose; polysaccharides, like **cellulose** lose and chitin; and cyclodextrins, like  $\alpha, \beta$  and  $\alpha$ -cyclodextrin.
- SUMM In addition to the starch hydrolyzate fatty acid esters, a sterol can be used as the **gelling** agent of the present antiperspirant compositions. In particular, sterols are isocyclic compounds having a tetracyclic cyclopentenophenanthrene skeleton (III): ##STR4## The. . .
- SUMM . . . alcohol, batyl alcohol, and squalene are some of the compounds found in unsaponifiables. Unsaponifiables that can be used as the **gelling** agent of the present antiperspirant compositions include, but are not limited to, avocado oil unsaponifiables, olive oil unsaponifiables, rapeseed oil. . .
- SUMM The **gel** antiperspirant compositions also contain about 10% to about 90%, and preferably about 15% to about 75%, by weight of the.
- SUMM . . . has a viscosity of 0.65 cs (centistokes), is highly volatile, is nongreasy, and does not leave the skin with a **sticky** or tacky feeling. Other linear polydimethylsiloxanes, such as decamethyltetrasiloxane, having a boiling point of about 195° C. at atmospheric pressure, . .
- SUMM . . . as a hydrocarbon including about 10 carbon atoms to about 26 carbon atoms, has sufficient volatility to avoid leaving a sticky or tacky feeling on the skin. A volatile hydrocarbon, therefore, provides essentially the same benefits as the volatile silicone.
- SUMM . . . South Plainfield, N.J. Other volatile hydrocarbons include isohexadecene, 1-decene dimer, and C.sub.13-14 isoparaffins. A volatile hydrocarbon is useful in the **gel** antiperspirant composition either alone, in combination with another volatile or nonvolatile hydrocarbon, or in combination with a volatile or nonvolatile. . .
- SUMM In another embodiment, the **gel** antiperspirant composition contains a carrier comprising a nonvolatile silicone, like a polydimethylsiloxane compound. Preferred nonvolatile silicone compounds include linear and. . .
- SUMM In addition to the essential ingredients, the present **gel** antiperspirant compositions also can include optional ingredients traditionally included in antiperspirant compositions. These optional ingredients include, but are not limited. . .
- SUMM In accordance with an important feature of the present invention, the gel antiperspirant composition is free of surfactants and particulate fillers, like talc. The combination of antiperspirant compound, gelling agent, and carrier provides an antiperspirant composition having sufficient firmness to function as a gel, thereby obviating the presence of a particulate filler. The present antiperspirant compositions also are easily and effectively applied to the. . .

- SUMM However, other optional ingredients can be added to the **gel** antiperspirant composition to improve the composition esthetics for greater consumer acceptance. These optional ingredients include water, a fatty alcohol, a. . .
- SUMM . . . a tacky feel on the skin. The addition of water to the composition leads to the formation of a water-in-oil microemulsion, which helps decrease the tacky skin feeling attributed to the water.
- SUMM Another optional ingredient included in the **gel** antiperspirant composition can be a fatty alcohol. The fatty alcohol is present in an amount of 0% to about 20%,...
- SUMM To demonstrate the **gel** antiperspirant compositions of the present invention, the following nonlimiting examples were prepared. An antiperspirant composition of the present invention is a **soft solid gel** that leaves no visually-observable, white residue on skin or clothing after application. The antiperspirant compositions also can include, or be. . .
- SUMM In general, an antiperspirant composition of the present invention is prepared by first dissolving the **gelling** agent in the carrier by heating an admixture of the **gelling** agent and carrier to about 85° C., then maintaining the admixture at 85° C., with agitation, until the mixture is. . .
- SUMM The antiperspirant compositions of the present invention are soft, opaque solid sticks having a penetrometer reading of about 5 to about 40, and preferably about 10 to about 20. The penetrometer reading. . . to the skin without drag. The antiperspirant compositions do not contain a particulate filler, like talc, or a solid inorganic gelling agent, like bentonite, and, therefore, do not leave an esthetically unacceptable white residue on skin or clothing.
- DETD . . . will be demonstrated in the following examples, the antiperspirant compositions were phasestable over the life of the product, were firm (gel), were easy to apply and effectively delivered the antiperspirant compound to the skin, and did not whiten the skin or. . .
- DETD The composition of Example 1 was an opaque (i.e., white), soft gel composition which spread easily on the skin and dried quickly, leaving behind an antiperspirant film. In storage stability tests, the. . .
- DETD . . . weight, are termed deodorants as opposed to antiperspirants. Deodorant compositions also can be made by incorporating a sufficient amount of gelling agent into the composition. An optional fatty alcohol or optional fatty acid ester also can be included to enhance composition esthetics. A sufficient amount of gelling agent, and, if desired optional fatty alcohol and/or fatty acid ester, in the composition provide a gel composition of desired consistency. The amount of gelling agent required to provide the desired composition consistency varies with the identity and the amount of carrier in the composition.
- DETD The composition of Example 2 was an opaque, **soft solid** having a slightly yellowish color. The composition was easily applied to the skin to effectively deliver the antiperspirant compound and. . .
- DETD The compositions of Examples 4-6 contained water, and were opaque, soft solid gels having good phase stability and an effective delivery of the antiperspirant composition upon application.
- DETD The compositions of Examples 12-14 were **soft solid gels** that were stable and performed well as antiperspirant compositions.
- DETD The composition of Example 15 was a soft **gel** composition that was stable at 80° F. and 120° F. for at least one month.

  The solid **gel** composition was sufficiently firm to perform as

an antiperspirant composition and effectively delivered the antiperspirant compound to the skin without leaving a tacky or sticky feeling on the skin and without leaving a white residue on the skin or clothing.

The compositions of Examples 16 and 17 were white, solid vanishing DETD creams having a stability of at least one month at 80° F. and at 120° F. The compositions of Examples 16.

DETD As stated above, one part by weight of the gel antiperspirant compositions can be admixed with about 0.5 to about 3 parts by weight of a hydrocarbon propellant to provide.

CLM What is claimed is:

- 1. A gel antiperspirant composition comprising: (a) about 1% to about 40% by weight of an antiperspirant compound, wherein the antiperspirant compound is. . . astringent salt comprising aluminum, zirconium, zinc, or a mixture thereof; (b) about 2% to about 15% by weight of a gelling agent consisting essentially of a starch hydrolyzate ester of a carboxylic acid having about 8 to about 22 carbon atoms;.
- is selected from the group consisting of an  $\alpha$ -cyclodextrin, β-cyclodextrin, δ-cyclodextrin, glucose, fructose, mannose, sucrose, maltose, lactose, maltotriose, raffinose, melezitose, cellulose, chitin, and mixtures thereof.
- 34. A gel antiperspirant composition comprising: (a) about 5% to about 35% by weight of an aluminum halide, an aluminum hydroxyhalide, a zirconyl. . . zirconyl hydroxyhalide, an aluminum zirconium glycinate, or a mixture thereof; (b) about 3% to about 12% by weight of a gelling agent selected from the group consisting of a sucrose distearate, dextrin palmitate, and mixtures thereof; and (c) about 15% to.
- 36. An aerosol antiperspirant composition comprising: (a) 1 part by weight of the gel antiperspirant composition of claim 1, and (b) about 0.5 to about 3 parts by weight of a hydrocarbon propellant.
- astringent salt comprising aluminum, zirconium, zinc, or a mixture thereof; (b) about 2% to about 15% by weight of a gelling agent consisting essentially of a starch hydrolyzate ester of a carboxylic acid having about 8 to about 22 carbon atoms;. 39. A gel antiperspirant composition comprising: (a) about 1% to about 40% by weight of an antiperspirant compound, wherein the antiperspirant compound is. . . astringent salt comprising aluminum, zirconium, zinc, or a mixture thereof; (b) about 2% to about 15% by weight of a gelling agent selected from the group consisting of a sterol; and (c) about 10% to about 90% by weight of a. 42. A gel antiperspirant composition comprising: (a) about 5% to about 35% by weight of an aluminum halide, an aluminum hydroxyhalide, a zirconyl. . . zirconyl hydroxyhalide, an aluminum zirconium glycinate, or a mixture thereof; (b) about 3% to about 12% by weight of a gelling agent selected from the group consisting of dihydrolanosterol, lanosterol, avocado oil unsaponifiables, and mixtures thereof; and (c) about 15% to.
- 44. An aerosol antiperspirant composition comprising: (a) 1 part by weight of the gel antiperspirant composition of claim 43, and (b) about 0.5 to about 3 parts by weight of a hydrocarbon propellant.

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             1 S L17 AND L3
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         13308 S MICROEMULSION?
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L26 ANSWER 1 OF 1 USPATFULL on STN
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PΙ
SUMM
       . . . in a variety of forms, such as aerosol suspensions; pump
       sprays; roll-on powders; emulsions, lotions, or suspensions; and solid
       gels, waxes, creams, or suspensions. Antiperspirant
       compositions traditionally have been prepared as either oil-in-water
       emulsions or water-in-oil emulsions. Therefore, antiperspirant
       compositions of.
       Solid antiperspirant compositions are divided into three main classes,
SUMM
       i.e., compressed powder sticks, gel sticks and wax sticks.
       Each of these classes has advantages, but each class also has particular
       disadvantages. Compressed powder sticks for example are frequently
       brittle and hard, and leave a cosmetically unacceptable powdery residue
       after application. Frequently, wax-based products are
       cosmetically unacceptable because of such factors as hardness,
       greasiness and tackiness. The visually observable white residue
       remaining after.
SUMM
      Gel-type solid antiperspirant compositions have several advantages over
      both compressed powder sticks and wax sticks. For example, the
       gel antiperspirant compositions leave less residue or dust on the skin.
       The gel antiperspirant compositions also.
SUMM
            . suspended in the water phase by using a sufficient amount of an
       appropriate emulsifier or emulsifiers. The emulsions conventionally
       contained waxes, silicones, clays and emollients. The
       optically clear gelled emulsion compositions are illustrated in U.S.
       Pat. Nos. 4,673,570, 4,268,499, 4,278,655, and.
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=> s 124 and 122

L27 1 L24 AND L22

=> d kwic

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L27 ANSWER 1 OF 1 USPATFULL on STN
                              19970603
PΙ
      US 5635165
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       . . . a tacky feel on the skin. The addition of water to the
SUMM
       composition leads to the formation of a water-in-oil
      microemulsion, which helps decrease the tacky skin feeling
       attributed to the water.
=> d his
     (FILE 'HOME' ENTERED AT 13:01:24 ON 06 FEB 2006)
     FILE 'USPATFULL' ENTERED AT 13:01:34 ON 06 FEB 2006
         11524 S ANTIPERSPIRANT? OR DEODORANT?
L1
L2
            850 S L1/TI
        359814 S MICROEMULSION? OR EMULSION? OR ENCAPSUL?
L3
L4
            342 S L2 AND L3
         271258 S CELLULOSIC? OR CELLULOSE?
L5
           110 S L4 AND L5
L6
L7
         56901 S OIL-IN-WATER?
L8
            37 S L6 AND L7
L9
        281680 S CREAM? OR SOFT SOLID? OR STICK?
L10
            35 S L8 AND L9
        469837 S GEL?
L11
            34 S L10 AND L11
L12
L13
        148590 S HARDNESS?
L14
             9 S L12 AND L13
        787167 S POLYMER? OR WAX?
L15
             9 S L14 AND L15
L16
             1 S US5500209/PN
L17
             1 S L16 AND L17
L18
L19
             1 S L17 AND L5
             1 S L17 AND L13
L20
             1 S L17 AND L3
L21
         13308 S MICROEMULSION?
L22
             1 S L22 AND L16
L23
L24
             1 S US5635165/PN
             1 S L16 AND L24
L25
L26
             1 S L24 AND L15
             1 S L24 AND L22
L27
=> s 124 and 113
            1 L24 AND L13
L28
=> d kwic
L28 ANSWER 1 OF 1 USPATFULL on STN
PΙ
      US 5635165
                              19970603
       . . . and leave a cosmetically unacceptable powdery residue after
SUMM
       application. Frequently, wax-based products are cosmetically
       unacceptable because of such factors as hardness, greasiness
       and tackiness. The visually observable white residue remaining after
       application also is esthetically undesirable.
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